

## * Fenner Drives

## POWER TRANSMISSION \&

## CONVEYOR BELTING



## POWERTWIST. EAGLE.

Trockstar superthink NUTHNK.

## CONVEYING SOLUTIONS

## PTMOVE

## POWERTWIST MOVE ${ }^{\circledR}$ Conveyor Link Belting

- Install in minutes without dismantling conveyor components - no welding required
- Unaffected by extremes of temperature, water, oils, grease and common chemicals
- Whether your application requires reduced contact surface, high grip, abrasion resistance, nonmarking, high temperature, oil, and chemical resistance, there's a Fenner Drives link belt to meet your need


## EAGLE. Eagle ${ }^{\circledR}$ Polyurethane Belting

- Comprehensive range of high quality non-reinforced and reinforced belting in round and V profiles; also available with special top surfaces
- Over 400 FDA compliant products
- Custom design capabilities: special profiles, dual durometer, static dissipative, UV stabilized, tracking features, ridged profiles


## Trackstar

## Trackstar ${ }^{\bullet}$ UHMW Belt \& Chain Guides

- Fight friction and reduce costs with long-wearing UHMW belt and chain guides
- Wide range of standard profiles for use in guiding belts, chain and cables
- Available from stock with same-day shipping
- Two-piece guide and channel design simplifies installation and replacement


## POWER TRANSMISSION SOLUTIONS

SUPERTLINK
NU LINK

## POWERTWIST DRIVE ${ }^{\circledR}$, SuperTLink ${ }^{\circledR}$, and NuTLink ${ }^{\oplus}$ V-Belting

- Provide time and cost saving benefits to maintenance engineers and equipment designers
- Longer belt life in even the harshest environments
- Easier, faster installation without tear-downs or struggling with motor bases
- Install on captive drives and fixed center drives
- Make matching sets
- Better drive efficiency due to minimal belt elongation
- Reduced noise, longer bearing life due to low belt vibration


## Count on Fenner Drives®. We've got the right product for your application.

With over 100 years of manufacturing, technical and commercial expertise, Fenner Drives is a global leader in value-adding, problem-solving products for conveying and power transmission applications. Recognized widely for our expertise and innovation, we blend reliability, quality and value in our products while providing unsurpassed technical support and service.


Abbreviation Key

| CXF | Co-extruded Flat |
| :--- | :--- |
| CXR | Co-extruded Ribbed |
| EC | Regulation (EC) 1935/2004 |
| LCF | Low Coefficient of Friction |
| MD | Metal Detectable |
| PU | PolyUrethane |
| PVC | PolyVinyl Chloride |
| QC | Quick-Connect |


| $R$ | Reinforced |
| :--- | :--- |
| RCS | Reduced Contact Surface |
| RSGT | Reinforced SuperGrip Top |
| $R T$ | Reinforced Textured |
| SGT | SuperGrip Top |
| $T$ | Textured |
| TOR | Twisted O-Rings |
| TPE | ThermoPlastic Elastomer |

* These belts are FDA compliant (unless cogged).
t Can Cable available in Red 50D LCF, Blue 55D, Blue 55D Aramid, Natural 55D, Green 63D, and Natural 63D.
$\ddagger$ Eagle lvory 85 SGT and RSGT available with PVC, PU or TPE top surface.
TI ISO 18। 3 : 1998 inspected and certified by Fenner Drives.
- Not all product in-stock, please call for availability. Dimensions are for reference only.

Hat belting available in Eagle Orange 85. Additional cross sections, colors, and durometers are available.

- Contact Applications Engineering at AE@fennerdrives.com for design assistance.


## Round Belting

Round belts are commonly run in pulleys with a round groove; see Figure Ia. In the absence of round groove pulleys, they can also be used in V-groove pulleys (Figure Ib). The table at right shows the dimensional data for a round belt used in a V -groove pulley.


Figure lb

Note: above dimensions are belt fit in groove under no tension.
Dimensions in inches unless otherwise indicated.

| Pulley Size | Pulley Diameter (inches) | Groove Angle | Round Belt | Dimensions (inches) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | w | a | b |
| 2L | Under 1.50" | $32^{\circ}$ | 3/16" | . 240 | . 010 | . 084 |
| 2 L | 1.50 " to 1.99" O.D. | $34^{\circ}$ | $\begin{aligned} & 3 / 16^{\prime \prime} \\ & 1 / 4^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .243 \\ & .243 \end{aligned}$ | $\begin{aligned} & .016 \\ & .153 \end{aligned}$ | $\begin{array}{r} .078 \\ -.028 \end{array}$ |
| 2 L | 2.00 " to 2.50" O.D. | $36^{\circ}$ | $\begin{aligned} & 3 / 16^{\prime \prime} \\ & 1 / 4^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .246 \\ & .246 \end{aligned}$ | $\begin{aligned} & .020 \\ & .151 \end{aligned}$ | $\begin{array}{r} .074 \\ -.026 \end{array}$ |
| 2L | Over 2.50" O.D. | $38^{\circ}$ | $\begin{aligned} & 3 / 16^{\prime \prime} \\ & 1 / 4^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .250 \\ & .250 \end{aligned}$ | $\begin{aligned} & .020 \\ & .146 \end{aligned}$ | $\begin{array}{r} .074 \\ -.021 \end{array}$ |
| 3 L | Under 2.20" O.D. | $32^{\circ}$ | $\begin{aligned} & 1 / 4^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .360 \\ & .360 \end{aligned}$ | $\begin{array}{r} -.049 \\ .094 \end{array}$ | $\begin{aligned} & .174 \\ & .062 \end{aligned}$ |
| 3 L | 2.20" to 3.19" O.D. | $34^{\circ}$ | $\begin{aligned} & 1 / 44^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .364 \\ & .364 \end{aligned}$ | $\begin{array}{r} -.043 \\ .094 \end{array}$ | $\begin{aligned} & .168 \\ & .062 \end{aligned}$ |
| 3 L | 3.20 "to 4.20" O.D. | $36^{\circ}$ | $\begin{aligned} & 1 / 4^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .368 \\ & .368 \end{aligned}$ | $\begin{array}{r} -.037 \\ .095 \end{array}$ | $\begin{aligned} & .062 \\ & .061 \end{aligned}$ |
| 3L | Over 4.20" O.D. | $38^{\circ}$ | $\begin{aligned} & 1 / 44^{\prime \prime} \\ & 5 / 16^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .372 \\ & .372 \end{aligned}$ | $\begin{array}{r} -.031 \\ .095 \end{array}$ | $\begin{aligned} & .156 \\ & .061 \end{aligned}$ |
| A/13 | 2.60 "to 5.40 " D.D. | $34^{\circ}$ | $\begin{aligned} & \hline 5 / 16^{\prime \prime} \\ & 3 / 8^{\prime \prime} \\ & 1 / 2^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .494 \\ & .494 \\ & .494 \end{aligned}$ | $\begin{array}{r} \hline .118 \\ .019 \\ .297 \end{array}$ | $\begin{array}{r} .274 \\ .168 \\ -.047 \end{array}$ |
| A/13 | Over 5.40" D.D. | $38^{\circ}$ | $\begin{aligned} & 5 / 16^{\prime \prime} \\ & 3 / 8^{\prime \prime} \\ & 1 / 2^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .504 \\ & .504 \\ & .504 \end{aligned}$ | $\begin{array}{r} \hline-.097 \\ .030 \\ .286 \\ \hline \end{array}$ | $\begin{aligned} & .253 \\ & .157 \\ & .036 \\ & \hline \end{aligned}$ |
| B/17 | 4.60 " to 7.00" D.D. | $34^{\circ}$ | $\begin{aligned} & 1 / 2^{\prime \prime} \\ & 9 / 16^{\prime \prime} \\ & 5 / 8^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .637 \\ & .637 \\ & .637 \end{aligned}$ | $\begin{aligned} & .062 \\ & .199 \\ & .340 \end{aligned}$ | $\begin{array}{r} .188 \\ .082 \\ -.027 \end{array}$ |
| B/17 | Over 7.00" D.D. | $38^{\circ}$ | $\begin{aligned} & 1 / 2^{\prime \prime} \\ & 9 / 16^{\prime \prime} \\ & 5 / 8^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .650 \\ & .650 \\ & .650 \end{aligned}$ | $\begin{aligned} & .074 \\ & .200 \\ & .331 \end{aligned}$ | $\begin{array}{r} \hline .176 \\ .081 \\ -.018 \end{array}$ |
| C/22 | 7.00" to 7.99" D.D. | $34^{\circ}$ | $\begin{aligned} & 5 / 8^{\prime \prime} \\ & 3 / 4^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .879 \\ & .879 \end{aligned}$ | $\begin{array}{r} -.056 \\ .218 \end{array}$ | $\begin{aligned} & .369 \\ & .157 \end{aligned}$ |
| C/22 | 8.00 " to 12.00 " D.D. | $36^{\circ}$ | $\begin{aligned} & 5 / 8^{\prime \prime} \\ & 3 / 4^{\prime \prime} \end{aligned}$ | $\begin{aligned} & .887 \\ & .887 \end{aligned}$ | $\begin{array}{r} -.041 \\ .222 \end{array}$ | $\begin{aligned} & .354 \\ & .153 \end{aligned}$ |
| C/22 | Over 12.00" D.D. | $38^{\circ}$ | $\begin{aligned} & 5 / 8^{\prime \prime} \\ & 3 / 4 " \end{aligned}$ | $\begin{aligned} & .895 \\ & .895 \end{aligned}$ | $\begin{array}{r} -.027 \\ .226 \end{array}$ | $\begin{aligned} & .340 \\ & .149 \end{aligned}$ |

## V Belting

$\checkmark$ belts in "classical" $A, B, C, D$ and light duty 3L cross sections are designed to fit RMA compliant pulleys as per the groove details illustrated in Figure 2.


| $\begin{aligned} & \text { Cross } \\ & \text { Section } \end{aligned}$ | Datum Diameter Range | Groove Angle | $\underset{\text { (inches) }}{\mathrm{b}_{\mathrm{g}}}$ | $\begin{gathered} \mathrm{h}_{\mathrm{g} \text { min }}^{\text {(inches) }} \end{gathered}$ | $\underset{\text { (inches) }}{\mathrm{s}_{\boldsymbol{9}}}$ | $\begin{gathered} \mathbf{S}_{\mathbf{e}} \\ \text { (inches) } \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A/13 | Up thru 5.4" <br> Over 5.4" | $\begin{aligned} & 34^{\circ} \pm 0.33^{\circ} \\ & 38^{\circ} \pm 0.33^{\circ} \end{aligned}$ | $.494 \quad \pm .005$ | 460 | . $625 \pm .025$ | . 375 | $\begin{aligned} & +.090 \\ & -.062 \\ & \hline \end{aligned}$ |
| B/17 | Up thru 7.0" <br> Over 7.0" | $\begin{aligned} & 34^{\circ} \pm 0.33^{\circ} \\ & 38^{\circ} \pm 0.33^{\circ} \end{aligned}$ | $\begin{array}{ll} .637 \\ .650 \\ \hline \end{array}$ | . 550 | . $750 \pm .025$ | . 500 | $\begin{aligned} & +.120 \\ & -.065 \end{aligned}$ |
| C/22 | Up thru 7.99" <br> 8.0" thru12.0" <br> Over 12.0" | $\begin{aligned} & 34^{\circ} \pm 0.33^{\circ} \\ & 36^{\circ} \pm 0.33^{\circ} \\ & 38^{\circ} \pm 0.33^{\circ} \end{aligned}$ | $\begin{array}{ll} \hline .879 & \\ .887 & \pm .007 \\ .895 & \end{array}$ | . 750 | $1.000 \pm .025$ | . 688 | $\begin{aligned} & +.160 \\ & -.070 \end{aligned}$ |
| D/32 | Up thru 12.99" 13.0" thru 17.0" Over 17.0" | $\begin{aligned} & 34^{\circ} \pm 0.33^{\circ} \\ & 36^{\circ} \pm 0.33^{\circ} \\ & 38^{\circ} \pm 0.33^{\circ} \\ & \hline \end{aligned}$ | $\begin{array}{ll} 1.259 & \\ 1.271 & \pm .008 \\ 1.283 & \end{array}$ | 1.020 | $1.438 \pm .025$ | . 875 | $\begin{aligned} & +.220 \\ & -.080 \end{aligned}$ |
| 3L | 2.2" thru 3.1" <br> 3.2" thru 4.2" <br> Over 4.2" | $\begin{aligned} & 34^{\circ} \pm 0.33^{\circ} \\ & 36^{\circ} \pm 0.33^{\circ} \\ & 38^{\circ} \pm 0.33^{\circ} \end{aligned}$ | . $364 \pm .005$ | 406 | . $500 \pm .025$ | . 313 | $\begin{aligned} & +.062 \\ & -.032 \end{aligned}$ |

Dimensions in inches unless otherwise indicated.

## Flat Belting

All flat belts have a natural tendency to move laterally. Therefore a flat or straight pulley is not recommended, as the belt would walk off the pulley. To keep the belt in the center of the pulley it must have a crown. Figure 3 a illustrates a round crown and is the preferred method. A modified round crown as illustrated in Figure $3 b$ is also acceptable. A flat pulley with guide flanges (Figure 3c) is not recommended. Even with the guide flanges the belt will move laterally and potentially could climb up onto them.


Figure $3 a$


ACCEPTABLE
Figure $3 b$


NOT SUITABLE
Figure 3 c

## Round Belting

Round belts are commonly run in pulleys with a round groove; see Figure I a. In the absence of round groove pulleys, they can also be used in V-groove pulleys (Figure Ib).The table at right shows the dimensional data for a round belt used in a V-groove pulley.

where $\mathrm{D}=$ diameter of round belt
Figure la


Figure 16

| Pulley Size | Pulley Diameter (mm) | Groove Angle | Round Belt | Dimensions (mm) |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | w | a | b |
| Z/10 | Up thru 80 mm | $34^{\circ}$ | 7 | 9.7 | -0.39 | 3.89 |
|  |  |  | 8 | 9.7 | 1.82 | 2.18 |
|  |  |  | 9.5 | 9.7 | 5.14 | -0.39 |
| Z/10 | Over 80 mm | $38^{\circ}$ | 7 | 9.7 | 0.17 | 3.34 |
|  |  |  | 8 | 9.7 | 2.19 | 1.81 |
|  |  |  | 9.5 | 9.7 | 5.25 | -0.50 |
| A/13 | Up thru 118 mm | $34^{\circ}$ | 9.5 | 12.7 | 0.23 | 4.52 |
|  |  |  | 10 | 12.7 | 1.33 | 3.67 |
|  |  |  | 12 | 12.7 | 5.75 | 0.25 |
| A/13 | Over 118mm | $38^{\circ}$ | 9.5 | 12.7 | 0.90 | 3.85 |
|  |  |  | 10 | 12.7 | 1.91 | 3.09 |
|  |  |  | 12 | 12.7 | 5.98 | 0.02 |
| B/17 | Up thru 190 mm | $34^{\circ}$ | 12 | 16.3 | -0.14 | 6.14 |
|  |  |  | 15 | 16.3 | 6.50 | 1.00 |
|  |  |  | 16 | 16.3 | 8.71 | -0.71 |
| B/17 | Over 190mm | $38^{\circ}$ | 12 | 16.3 | 0.76 | 5.24 |
|  |  |  | 15 | 16.3 | 6.87 | 0.63 |
|  |  |  | 16 | 16.3 | 8.90 | -0.90 |
| C/22 | Up thru 315 mm | $34^{\circ}$ | 20 | 22 | 8.22 | 1.78 |
| C/22 | Over 315 mm | $38^{\circ}$ | 20 | 22 | 9.00 | 1.23 |

Note: above dimensions are belt fit in groove under no tension.
Dimensions in millimeters unless otherwise indicated.

## V Belting

$V$ belts in "classical" $Z / I 0, A / I 3, B / I 7, C / 22$ and $D / 32$ cross sections are designed to fit ISO and DIN 2215 compliant pulleys as per the groove details illustrated in Figure 2.


Figure 2

| Cross <br> Section | Datum <br> Diameter Range | Groove Angle | $\underset{(\mathrm{mm})}{\mathrm{b}_{\mathrm{g}}}$ | $h_{g} \operatorname{Min}$ (mm) | $\underset{(\mathrm{mm})}{\mathrm{S}_{\mathrm{g}}}$ | $\begin{gathered} \mathrm{S}_{\mathrm{e}} \\ (\mathrm{~mm}) \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Z/10 | Up thru 80mm Over 80 mm | $\begin{aligned} & 34^{\circ} \pm 1^{\circ} \\ & 38^{\circ} \pm 1^{\circ} \end{aligned}$ | 9.7 | 11 | $12 \pm 0.3$ | $8 \pm 0.6$ |
| A/13 | Up thru 118 mm Over 118mm | $\begin{aligned} & 34^{\circ} \pm 1^{\circ} \\ & 38^{\circ} \pm 1^{\circ} \end{aligned}$ | 12.7 | 14 | $15 \pm 0.3$ | $10 \pm 0.6$ |
| B/17 | Up thru 190 mm Over 190mm | $\begin{aligned} & 34^{\circ} \pm 1^{\circ} \\ & 38^{\circ} \pm 1^{\circ} \end{aligned}$ | 16.3 | 18 | $19 \pm 0.4$ | $12.5 \pm 0.8$ |
| C/22 | Up thru 315 mm Over 315 mm | $\begin{array}{cc} 34^{\circ} \pm 1^{\circ} \\ 38^{\circ} \pm 30^{\prime} \end{array}$ | 22 | 24 | $25.5 \pm 0.5$ | $17 \pm 1.0$ |
| D/32 | Up thru 500 mm Over 500mm | $\begin{aligned} & 36^{\circ} \pm 30^{\prime} \\ & 38^{\circ} \pm 30^{\prime} \end{aligned}$ | 32 | 28 | $37 \pm 0.6$ | $24 \pm 2.0$ |

Dimensions in millimeters unless otherwise indicated.

## Flat Belting

All flat belts have a natural tendency to move laterally. Therefore a flat or straight pulley is not recommended, as the belt would walk off the pulley. To keep the belt in the center of the pulley it must have a crown. Figure 3 a illustrates a round crown and is the preferred method. A modified round crown as illustrated in Figure $3 b$ is also acceptable. A flat pulley with guide flanges (Figure 3c) is not recommended. Even with the guide flanges the belt will move laterally and potentially could climb up onto them.


Figure $3 a$



## Belt Installation Tension

All belts require a certain amount of tension to function properly in the application. The specific installation tension is determined from several factors including belt type, construction and working load. Belt details are in the Technical Data section of this catalog and working load is derived from your application.

Non-Reinforced Belting: When non-reinforced belting is stretched and released, elasticity is the property that brings the material back to its original shape. This "memory" is what gives our non-reinforced belting its self-tensioning properties. When a non-reinforced belt is first installed (stretched) the material does not return to $100 \%$ of its original length and continues to lose elasticity over its life span. This loss in elasticity is evident as tension decay. To overcome tension decay effects, a non-reinforced belt requires a relatively high install tension. Installation tensions ranging from $6 \%$ to $10 \%$ will normally be sufficient for most applications. If higher tensions are required, the application may exceed the belt's load capacity.

Reinforced Belting: Reinforced belts contain a reinforcing tensile member which increases the belt's modulus of elasticity. This reduces the belt's ability to stretch and minimizes tension decay. This allows a reinforced belt to carry a greater load than a non-reinforced belt. Since an endless reinforced belt is essentially a fixed length, it cannot be stretched on like a non-reinforced belt. Consequently, reinforced belts require a mechanical take-up mechanism to apply the appropriate installation tension as well as accommodating any eventual small amount of tension decay that may occur. This mechanism should accommodate at least $4 \%$ of the belt's length.

## Belt Installation Length

In this section, we will refer to two different lengths that are defined as follows:

1. Reference Length: The length determined by taking a measuring tape and following the path of the belt around all of the pulleys, or through computer aided design (CAD) techniques. This length may also be obtained from the equation below. Take up mechanisms should be adjusted to the minimum position to allow for maximum adjustment of the belt prior to taking or calculating length. Note: this equation applies to two-pulley drives only.

$$
L=2 C+\frac{\pi}{2}(D+d)+\frac{(D-d)^{2}}{4 C} \quad \text { where: } \quad \begin{aligned}
& L=\text { reference length } \\
& C
\end{aligned} \quad=\text { center of pulley shaft to center of pulley shaft distance }
$$

2. Install Length: The length the belt is made to prior to welding or joining.

Apply the following formulas to determine the Install Length from Reference Length:
Butt weld non-reinforced:
Install Length $=$ Reference Length $\div(1+\%$ tension $)$
Example: Reference Length for a non-reinforced belt is $44^{\prime \prime}$ ( 1120 mm ),
requires $8 \%$ tension and will be butt welded. Install Length is calculated on right.
Overlap weld reinforced: Install Length $=$ Reference Length $+1.5^{\prime \prime}(38 \mathrm{~mm})$
Example: Reference Length for a reinforced belt is $44^{\prime \prime}(1120 \mathrm{~mm})$ and will be overlap welded. The overlap weld consumes $1.5^{\prime \prime}(38 \mathrm{~mm})$ of belt length.
Install Length is calculated on right.
Butt weld reinforced: Install Length = Reference Length

$$
\text { Install Length }=44^{\prime \prime} \quad \text { Install Length }=1120 \mathrm{~mm}
$$

Example: Reference Length for a reinforced belt is 44 " (1120mm) and will be butt welded. The weld consumes a negligible amount of belt length, consequently, Install Length and Reference Length are the same. Install Length is calculated on right.

| Link Belting: $\quad$ Install length $=$ Reference Length minus (1-2\%) | Install Length $=44^{\prime \prime}-(44 \times .02)$ Install Length $=1120 \mathrm{~mm}-(1120 \times .02)$ |  |
| :--- | ---: | :--- |
| Example: Reference Length for a link belt is $44^{\prime \prime}(1120 \mathrm{~mm})$. | $=44^{\prime \prime}-0.88^{\prime \prime}$ | $=1120 \mathrm{~mm}-22.40$ |
| Install Length removing $2 \%$ is calculated on right. | $=43.12^{\prime \prime}$ | $=1097.60 \mathrm{~mm}$ |

Remove links to get as close as possible to Install Length.

## Temperature

The temperature range of polyurethane belting is determined by the thermoplastic resin. Like all thermoplastic resins its physical properties change with changes in temperature. At higher temperatures the material will soften, lose strength and can elongate excessively to the point of premature failure. At lower temperatures the material will become more brittle and stiff which can result in cracking. The temperature ranges are for guidance and listed under each individual belt type in the Material Properties section.

## Minimum Pulley Diameter

The most common serious mistake in designing belt drives is the selection of a pulley diameter that is too small. In most cases, non-reinforced belts can operate on smaller diameter pulleys than belts with a reinforcing tensile member. Reinforced belts require a larger pulley diameter to prevent premature flex fatigue failure of the tensile member. Listed under each individual belt type's technical data is the recommended minimum pulley diameter. Smaller diameters can be used only if a reduction in belt service life is acceptable.

## Conveying - Engineering Data

## Engineering Data - Selection Procedure, Conveying

1. Refer to the Technical Data chart for the belt material and cross section selected.
2. Use the following formula that meets your application requirements (Note: if belt supported by rollers use .17 for $\mu$ ):
a. Horizontal Transport with Slider Bed

$$
\mathrm{T}_{\mathrm{e}}=\mathrm{W}_{\mathrm{t}} \times \mu+\mathrm{B}_{\mathrm{wt}}
$$

b. Horizontal Transport with Slider Bed and Product Accumulation
$\mathrm{T}_{\mathrm{e}}=\mathrm{W}_{\mathrm{t}} \times \mu+\mathrm{B}_{\mathrm{wt}}+\mathrm{A}_{\mathrm{wt}}$
c. Incline or Decline Transport with Slider Bed

$$
\mathrm{T}_{\mathrm{e}}=\frac{\mathrm{W}_{\mathrm{t}}}{\mathrm{C}} \times\left(\mathrm{H}_{\mathrm{t}}+\mu \times \sqrt{\mathrm{C}^{2}+\mathrm{H}_{\mathrm{t}}^{2}}\right)+\mathrm{B}_{\mathrm{wt}}
$$

d. Incline or Decline Transport with Slider Bed and Product Accumulation $T_{e}=\frac{W_{t}}{\mathrm{C}} \times\left(H_{t}+\mu \times \sqrt{C^{2}+H_{t}^{2}}\right)+B_{w t}+A_{w t}$
3. Determine Tight Tension $\left(T_{1}\right)$.

Flat and round belts: $T_{1}=T_{e} \times 2$
$V$ belts: $T_{1}=T_{e} \times 1.25$
4. Refer to the Technical Data chart for the material and cross section selected and compare $T_{1}$ to the Working Load at maximum \% tension. If only one belt is desired, $T_{1}$ may not be greater than the Working Load at maximum \% tension. If more than one belt is required, divide $T_{1}$ by the Working Load at maximum \% tension to arrive at number of belts. Round up to the nearest whole number of belts.
5. Find load per belt by dividing $\mathrm{T}_{1}$ by number of belts. From the Technical Data chart, determine the percent installed tension for the load per belt.

To determine the required belt length, please refer to the "Belt Installation Length" section on the previous page.
Engineering Data - Selection Example

| NON-REINFORCED | $\begin{aligned} & \text { Part } \\ & \text { Number } \end{aligned}$ | Dimensions $\varnothing$ <br> (in) (mm) |  | Minimum Pulley ø <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Color |  |  |  | (lbs) ${ }^{4 \%}$ (N) | (bbs) ${ }^{6 \%}$ |  | 8\% |  | 10\% |  | Ibsft | kg/m |
| Eagle ${ }^{\circledR}$ Orange 85 | L04OG856M |  | 6 |  |  | 1.89 | 48 | 1.7 | 7.7 | 2.7 | 11.8 | 3.5 | 15.8 | 4.4 | 19.4 | 0.023 | 0.034 |
| Eagle Orange 85 | 1032008 | 1/4 | 6.3 | 2 | 51 | 1.9 | 8.6 | 3 | 13.3 | 4 | 17.7 | 4.9 | 21.9 | 0.026 | 0.038 |


| NON-REINFORCED Product | Hardness | FDA Compliant | Coefficient of Friction |  |  | Contact Temperature Range |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Stainless Steel | Steel | UHMW | ${ }^{\circ} \mathrm{F}$ | ${ }^{\circ} \mathrm{C}$ |
| Eagle Orange 85 | 85A | Yes | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |

## Example 1

Type of belt being considered = Eagle Orange 85 in $1 / 4$ " round
Head-to-tail center distance $(C)=10$ feet
Incline or decline $=$ none
Product accumulation on belt(s)? $=$ no
Total weight on belt(s) $=15 \mathrm{lbs}$.
Type of belt support = UHMW slider bed
2. Horizontal Transport with Slider Bed.

Since the belt will run in UHMW slider bed the $\operatorname{COF}(\mu)$ of .45 is used
from Technical Data chart. From the chart the belt weight is $.026 \mathrm{lbs} / \mathrm{ft}$
giving a total belt weight of $.26 \mathrm{lbs}\left(.026 \times 10^{\prime}\right)$.
$\mathrm{T}_{\mathrm{e}}=15 \mathrm{lbs} \times .45+.26=7.01$
3. Determine Tight Tension ( $\mathrm{T}_{1}$ ).
round belts $T_{1}=7.01 \times 2=14.02$
4. Refer to the Technical Data chart for the material and cross section selected and compare $T_{1}$ to the Working Load at $10 \%$ tension If only one belt is desired, $T_{1}$ may not be greater than the Working Load at $10 \%$ tension. If more than one belt is required, divide $T_{1}$ by the Working Load at $10 \%$ tension to arrive at number of belts. Round up to the nearest whole number of belts.
$1 / 4$ " round rated 4.9 lbs @ $10 \%$ tension. $14.02 \div 4.9=2.86$ use 3 belts
5. Find load per belt by dividing $T_{1}$ by number of belts. From the Technical Data chart, determine the percent installed tension for the load per belt.

Load/belt $=14.02 \div 3=4.67 \mathrm{lbs}$
Corresponding installed tension $=9.7 \%$

## Example 2

Eagle Orange 85 in 6 mm round
Head-to-tail center distance $(C)=3$ meters
Incline or decline = none
Product accumulation on belt(s)? $=$ no
Total weight on belt(s) $=6 \mathrm{~kg}$
Type of belt support $=$ UHMW slider bed
2. Horizontal Transport with Slider Bed.

Since the belt will run in UHMW slider bed the $\operatorname{COF}(\mu)$ of .45 is used
from Technical Data chart. From the chart the belt weight is $.034 \mathrm{kgs} / \mathrm{m}$
giving a total belt weight of $.102 \mathrm{~kg}(.034 \times 3 \mathrm{~m})$.
$\mathrm{T}_{\mathrm{e}}=6 \mathrm{~kg} \times .45+.102=2.802 \mathrm{~kg}$
3. Determine Tight Tension $\left(T_{1}\right)$.
round belts $\mathrm{T}_{1}=2.802 \times 2=5.604 \mathrm{~kg}=54.98$ Newtons ( $5.604 \times 9.81$ )
4. Refer to the Technical Data chart for the material and cross section selected and compare $T_{1}$ to the Working Load at $10 \%$ tension.
If only one belt is desired, $\mathrm{T}_{1}$ may not be greater than the Working Load at $10 \%$ tension. If more than one belt is required, divide $T_{1}$ by the Working Load at $10 \%$ tension to arrive at number of belts. Round up to the nearest whole number of belts.

6 mm round rated $19.4 \mathrm{~N} @ 10 \%$ tension. $54.98 \div 19.4=2.83$ use 3 belts
5. Find load per belt by dividing $\mathrm{T}_{1}$ by number of belts. From the Technical Data chart, determine the percent installed tension for the load per belt.

Load/belt $=54.98 \mathrm{~N} \div 3=18.33$ Newtons
Corresponding installed tension $=9.6 \%$

## Eagle ${ }^{\circledR}$ Belting Chemical Resistance Chart

Polyurethane is extremely resistant to many industrial oils and chemicals, but not all. Below are a wide variety of oils and chemicals found in industrial applications. Consult Fenner Drives Applications Engineering group for assistance on projects with design criteria outside these parameters, or obtain a sample belt and determine its compatibility in the precise operating conditions.

| Acids | Rating | Fuels | Rating | Solvents | Rating |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Acetic, 5\% | C | ASTM Fuel A | A | Acetone | C |
| Boric, 4\% | C | ASTM Fuel B | C | Aniline | C |
| Chromic | C | ASTM Fuel C | C | Benzene | C |
| Citronic | c | Diesel Fuel | B | Benzyl Alcohol | C |
| Formic | C | Gasoline, Premium | C | Butane | C |
| HCl | B | Gasohol (10-15\% Methanol) | C | Butyl Acetate | C |
| Hydrochloric, 10\% | C | Jet Fuel, JP-4 | A | Butyl Alcohol | C |
| Lactic | C | Kerosene | A | Carbon Tetrachloride | C |
| Nitric, > $1 \%$ | C |  |  | Chlorobenzane | C |
| Oleic | C | Greases | Rating | Chloroform | C |
| Phosphoric | C | Calcium Grease | B | Cyclohexane | C |
| Sulfuric, <20\% | B | Sodium Grease | B | Ethanol | C |
| Sulfuric, >20\% | C | Teflon Grease | A | Ether | C |
|  |  |  |  | Ethyl Acetate | C |
| Alkalines | Rating | Miscellaneous | Rating | Freon 11, 12, 22 | C |
| Ammonia, > 10\% | C | Dioctyl Phthalate (DOP) | A | Freon 113 | A |
| Detergent, 1\% | A | Ethylene Chloride | C | Glycerine, Glycerol, Glycol | A |
| Potassium Hydroxide | B | Ethylene Dichloride | C | Heptane | B |
| Soap, 1\% | A | Ethylene GlycoWater 50/50 | C | Hexane | C |
| Sodium Hydroxide, 10\% | C | Household Cleaner | B | Isopropyl Alcohol | C |
|  |  | Naptha | A | Methanol | C |
| Aqueous Solutions | Rating | Silage (Silo) Juice | C | Methyl Acetate | C |
| Aluminum Chloride, 10\% | C | Natural Perspiration | B | Methyl Ethyl Ketone | C |
| Ammonium Chloride, 10\% | C | Tincture of lodine | C | Methyl Glycol | C |
| Bleaching Agent, 40\% | B | Tricresyl Phosphate | c | Methylene Chloride | C |
| Bleaching Agent, 100\% | C |  |  | N-Methyl Pyrrolidone | C |
| Calcium Chloride, 40\% | C | Oils | Rating | Perchloroethylene | C |
| Caustic Soda, 10\% | B | ASTM Oil \#1 | A | Pyridine | C |
| Cola | A | ASTM Oil \#2 | A | Turpentine | A |
| Ferric Chloride, 10\% | C | ASTM Oil \#3 | A | Tetrachloroethylene | C |
| Hydrogen Peroxide, 3\% | B | Brake Fluid (ATE or ATS) | C | Tetrahydrofuran | C |
| Isopropanol, 50\% | C | Gear Box Oil (SAE 90) | A | Toluene | C |
| Magnesium Chloride, 30\% | C | Hydraulic Fluid | C | Trichloroethylene | c |
| Potassium Chloride, 40\% | C | Hydraulic/Water Emulsion | C | Xylene | C |
| Potassium Dichromate, 10\% | C | Mineral Oil | A |  |  |
| Potassium Permanganate, 5\% | C | Motor Oil | A |  |  |
| Sea Water | B | Paraffin Oil | A |  |  |
| Sodium Bisulfate, 10\% | C | Petroleum (Texas Sour Crude) | A |  |  |
| Sodium Chloride, 10\% | C | Power Steering Fluid | B | Rating Key <br> A - Fluid has little or no effect <br> B - Fluid has minor to moderate effect <br> C - Fluid has severe effect |  |
| Sodium Hypochlorite, 5\% | C | Skydrol 500 Oil | C |  |  |
| Sodium Thiosulfate, 20\% | A | Transmission Oil A | A |  |  |
| Water, Deionized | A |  |  |  |  |

## Trackstar* Chemical Resistance Chart

|  | UHMW-PE |
| :--- | :---: |
| Acids, Weak | S |
| Acids, Strong | L |
| Alkalies, Weak | S |
| Alkalies, Strong | S |
| Hydrocarbons, Aromatic | L |
| Hydrocarbons, Aliphatic | S |
| Ketones | S |
| Ethers | S |
| Esters | S |
| Alcohols | S |
| Inorganic Salt Solutions | S |
| Continuous Sunlight | U |

[^0] For assistance, contact Fenner Drives Applications Engineering

| NON-REINFORCED Material and Color | Hardness | Compliancy | Coefficient of Friction |  |  | Contact Temperature Range |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Stainless Steel | Steel | UHMW | ${ }^{\circ} \mathrm{F}$ | ${ }^{\circ} \mathrm{C}$ |
| Eagle ${ }^{\text {® }}$ Blue 80 EC | 80A | EC, FDA | 0.80 | 0.70 | 0.55 | -22 to +150 | -30 to +66 |
| Eagle Clear 80 EC | 80A | EC, FDA | 0.80 | 0.70 | 0.55 | -22 to +150 | -30 to +66 |
| Eagle Blue 80 MD | 80A | FDA | 0.75 | 0.65 | 0.50 | -22 to +150 | -30 to +66 |
| Eagle Opaque 80 | 80A | - | 0.75 | 0.65 | 0.50 | -22 to +150 | -30 to +66 |
| Eagle Orange 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Clear 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 | 85A | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Red 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Blue 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Green 89 | 89A | - | 0.65 | 0.55 | 0.40 | -22 to +150 | -30 to +66 |
| Eagle Green 89 Textured | 89A | - | 0.50 | 0.40 | 0.30 | -22 to +150 | -30 to +66 |
| Eagle Green 89 T SureConnect* | 89A | - | 0.50 | 0.40 | 0.30 | -22 to +150 | -30 to +66 |
| Eagle Orange 89 SureConnect* | 89A | - | 0.65 | 0.55 | 0.40 | -22 to +150 | -30 to +66 |
| Eagle Red 90 | 90A | - | 0.60 | 0.50 | 0.38 | -22 to +150 | -30 to +66 |
| Eagle Beige 95 | 95A | FDA | 0.55 | 0.45 | 0.35 | -22 to +150 | -30 to +66 |
| Eagle Clear 95 | 95A | FDA | 0.55 | 0.45 | 0.35 | -22 to +150 | -30 to +66 |
| Eagle White 40D | 40D | - | 0.55 | 0.45 | 0.35 | -22 to +176 | -30 to +80 |
| Eagle Blue 55D | 55D | - | 0.50 | 0.40 | 0.30 | -22 to +176 | -30 to +80 |
| Eagle Blue 80 EC QC | 80A | EC, FDA | 0.50 | 0.40 | 0.30 | -22 to +150 | -30 to +66 |
| Eagle Clear 85 QC | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Red 85 QC | 85A | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Yellow 85 QC | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Blue 85 QC | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Red 85 CXF | 85A Base, 60A Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 SGT PU | 85A Base, 70A PU Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 SGT PVC | 85A Base, 50A PVC Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 SGT TPE | 85A Base, 55A TPE Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Green 89 SGT PVC | 89A Base, 50A PVC Top | - | 0.65 | 0.55 | 0.40 | -22 to +150 | -30 to +66 |
| Eagle Red 90 SGT PVC | 90A Base, 50A PVC Top | - | 0.60 | 0.50 | 0.38 | -22 to +150 | -30 to +66 |
| Eagle White 40D SGT PVC | 40D Base, 50A PVC Top | - | 0.55 | 0.45 | 0.35 | -22 to +150 | -30 to +66 |
|  | Hardness | Compliancy | Coefficient of Friction |  |  | Contact Temperature Range |  |
| REINFORCED Material and Color |  |  | Stainless Steel | Steel | UHMW | ${ }^{\circ} \mathrm{F}$ | ${ }^{\circ} \mathrm{C}$ |
| Eagle Opaque 80 | 80A | - | 0.75 | 0.65 | 0.50 | -22 to +150 | -30 to +66 |
| Eagle Orange 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Hyfen 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 | 85A | FDA | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Green 89 | 89A | - | 0.65 | 0.55 | 0.40 | -22 to +150 | -30 to +66 |
| Eagle Green 89 Textured | 89A | - | 0.50 | 0.40 | 0.30 | -22 to +150 | -30 to +66 |
| Eagle Beige 95 | 95A | FDA | 0.55 | 0.45 | 0.35 | -22 to +150 | -30 to +66 |
| Eagle Hyfen 95 | 95A | FDA | 0.55 | 0.45 | 0.35 | -22 to +150 | -30 to +66 |
| Eagle Red 50D LCF Can Cable | 50D | - | n/a | n/a | n/a | -22 to +150 | -30 to +66 |
| Eagle Blue 55D Can Cable | 55D | - | n/a | n/a | n/a | -22 to +176 | -30 to +80 |
| Eagle Blue 55D Aramid Can Cable | 55D | - | n/a | n/a | n/a | -22 to +176 | -30 to +80 |
| Eagle Natural 55D Can Cable | 55D | - | n/a | n/a | n/a | -22 to +176 | -30 to +80 |
| Eagle Green 63D Can Cable | 63D | - | n/a | n/a | n/a | -22 to +176 | -30 to +80 |
| Eagle Natural 63D Can Cable | 63D | - | n/a | n/a | n/a | -22 to +176 | -30 to +80 |
| Eagle Ivory 85 RSGT PU | 85A Base, 70A PU Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 RSGT PVC | 85A Base, 50A PVC Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Ivory 85 RSGT TPE | 85A Base, 55A TPE Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Hyfen 85 CXF V | 85A Base, 60A Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |
| Eagle Hyfen 85 CXR V | 85A Base, 60A Top | - | 0.70 | 0.60 | 0.45 | -22 to +150 | -30 to +66 |

* Eagle SureConnect Connectors are Alloy Steel with a RoHS Compliant Zinc Coating

Note: Cogged Belting is not FDA compliant.

| NON-REINFORCED Material and Color | Hardness | Compliancy | Contact Temperature Range |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | ${ }^{\circ} \mathrm{F}$ | ${ }^{\circ} \mathrm{C}$ |
| Eagle Taper Edge Band | 60D | - | -22 to +176 | -30 to +80 |

## Eagle ${ }^{\circledR}$ O-Rings

- O-Rings for line shaft, live roller and motion transfer conveyors
- High coefficient of friction
- Elastic with excellent memory
- Popular $1 / 8^{\prime \prime}, 3 / 16^{\prime \prime}, 1 / 4$ ", 5 mm and 6 mm sizes in stock
- Contact Fenner Drives for part numbers


## Twisted O-Rings

- Twisted O-Rings are an ideal fast fit solution for live roller conveyors
- Twisted loop construction packaged with metal hooks. Plastic hooks also available
- No need to dismantle drive components


## Eagle Fabricated Belts

Let us do the work for you and take the hassle out of fabricating your own endless belts

- Available in all Eagle Belting colors and durometers (except Can Cable)

| TWISTED O-RINGS |  |  |
| :--- | :--- | :--- |
| Material and <br> Color | Part <br> Number | Dimensions |
| Eagle Clear 85 | 5050003 | $3 / 16^{\prime \prime} \times 6^{\prime \prime}$ |
| Eagle Clear 85 | 5050011 | $3 / 16^{\prime \prime} \times 10^{\prime \prime}$ |
| Eagle Clear 85 | 5050015 | $3 / 16^{\prime \prime} \times 10-1 / 2^{\prime \prime}$ |
| Eagle Clear 85 | 5050012 | $3 / 16^{\prime \prime} \times 11^{\prime \prime}$ |
| Eagle Clear 85 | 5050911 | $3 / 16^{\prime \prime} \times 11-1 / 2^{\prime \prime}$ |
| Eagle Clear 85 | 5050016 | $3 / 16^{\prime \prime} \times 12^{\prime \prime}$ |
| Eagle Clear 85 | 5050005 | $3 / 16^{\prime \prime} \times 12-1 / 2^{\prime \prime}$ |
| Eagle Clear 85 | 5050002 | $3 / 16^{\prime \prime} \times 12-3 / 4^{\prime \prime}$ |
| Eagle Clear 85 | 5050006 | $3 / 16^{\prime \prime} \times 12-7 / 8^{\prime \prime}$ |
| Eagle Clear 85 | 5050007 | $3 / 16^{\prime \prime} \times 13^{\prime \prime}$ |
| Eagle Clear 85 | 5050017 | $3 / 16^{\prime \prime} \times 13-1 / 4^{\prime \prime}$ |
| Eagle Clear 85 | 5050009 | $3 / 16^{\prime \prime} \times 13-1 / 2^{\prime \prime}$ |
| Eagle Clear 85 | 5050014 | $3 / 16^{\prime \prime} \times 13-3 / 4^{\prime \prime}$ |
| Eagle Clear 85 | 5050008 | $3 / 16^{\prime \prime} \times 14^{\prime \prime}$ |
| Eagle Clear 85 | 5050010 | $3 / 16^{\prime \prime} \times 14-1 / 2^{\prime \prime}$ |

Additional sizes available upon request


Eagle Twisted O-Rings easily installed without dismantling line shaft.
50 pieces per box, packaged with metal hooks. Plastic hooks also available.

- Rapid order turnaround

2mm, 3/32", 3mm, 1/8" Round Cross Sections
Round Belting

| NON-REINFORCED | Part Number* | $\begin{gathered} \text { Dimensions } \varnothing \\ (\mathrm{mi}) \end{gathered}$ |  | $\underset{(\mathrm{in})}{\boldsymbol{M i n i m u m ~ P u l l e y ~} \varnothing}(\mathrm{mm})$ |  | Working Load © Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Color |  |  |  | 4\% | 6\% |  | (lbs) | (N) | 10\% |  | Ibs/ft | kg/m |
| Eagle Blue 80 EC | 4928000 |  | 2 |  |  | 0.55 | 14 | 0.1 | 0.7 | 0.2 | 1 | 0.3 | 1.4 | 0.4 | 1.7 | 0.002 | 0.004 |
| Eagle Clear 80 EC | 4927000 |  | 2 | 0.55 | 14 | 0.1 | 0.7 | 0.2 | 1 | 0.3 | 1.4 | 0.4 | 1.7 | 0.002 | 0.004 |
| Eagle Opaque 80 | L04OP802M |  | 2 | 0.55 | 14 | 0.2 | 0.9 | 0.4 | 1.6 | 0.5 | 2.2 | 0.6 | 2.7 | 0.003 | 0.004 |
| Eagle Orange 85 | L04OG852M |  | 2 | 0.63 | 16 | 0.2 | 0.9 | 0.3 | 1.3 | 0.4 | 1.8 | 0.5 | 2.2 | 0.003 | 0.004 |
| Eagle Clear 85 | L04C852M |  | 2 | 0.63 | 16 | 0.2 | 0.9 | 0.3 | 1.3 | 0.4 | 1.8 | 0.5 | 2.2 | 0.003 | 0.004 |
| Eagle Green 89 | 4905402 |  | 2 | 0.71 | 18 | 0.3 | 1.4 | 0.5 | 2.4 | 0.7 | 3.2 | 0.9 | 4 | 0.003 | 0.004 |
| Eagle Green 89 Textured | 4905302 |  | 2 | 0.71 | 18 | 0.2 | 1 | 0.4 | 1.7 | 0.5 | 2.3 | 0.7 | 2.9 | 0.003 | 0.004 |
| Eagle Red 90 | 4940017 |  | 2 | 0.79 | 20 | 1.1 | 4.7 | 1.5 | 6.8 | 1.9 | 8.5 | 2.2 | 10 | 0.003 | 0.004 |
| Eagle Orange 85 | 1032003 | 3/32 |  | 0.75 | 19 | 0.3 | 1.2 | 0.4 | 1.9 | 0.6 | 2.5 | 0.7 | 3.1 | 0.004 | 0.005 |
| Eagle Clear 85 | 4908003 | 3/32 |  | 0.75 | 19 | 0.3 | 1.2 | 0.4 | 1.9 | 0.6 | 2.5 | 0.7 | 3.1 | 0.004 | 0.005 |
| Eagle Clear 95 | 4907003 | 3/32 |  | 0.94 | 24 | 0.5 | 2.3 | 0.8 | 3.4 | 1 | 4.3 | 1.2 | 5.1 | 0.004 | 0.005 |
| Eagle Orange 85 | 1032004 | 1/8 |  | 1 | 25 | 0.5 | 2.2 | 0.7 | 3.3 | 1 | 4.4 | 1.2 | 5.5 | 0.006 | 0.01 |
| Eagle Clear 85 | 4908006 | 1/8 |  | 1 | 25 | 0.5 | 2.2 | 0.7 | 3.3 | 1 | 4.4 | 1.2 | 5.5 | 0.006 | 0.01 |
| Eagle Clear 95 | 4907006 | $1 / 8$ |  | 1.25 | 32 | 0.9 | 4 | 1.3 | 6 | 1.7 | 7.7 | 2.1 | 9.1 | 0.007 | 0.01 |
| Eagle Blue 80 EC | 4928001 |  | 3 | 0.83 | 21 | 0.4 | 1.7 | 0.6 | 2.5 | 0.8 | 3.5 | 1 | 4.3 | 0.005 | 0.008 |
| Eagle Clear 80 EC | 4927001 |  | 3 | 0.83 | 21 | 0.4 | 1.7 | 0.6 | 2.5 | 0.8 | 3.5 | 1 | 4.3 | 0.005 | 0.008 |
| Eagle Opaque 80 | L04OP803M |  | 3 | 0.83 | 21 | 0.5 | 2.1 | 0.8 | 3.5 | 1.1 | 4.9 | 1.4 | 6.2 | 0.006 | 0.009 |
| Eagle Orange 85 | L04OG853M |  | 3 | 0.94 | 24 | 0.4 | 1.9 | 0.7 | 3 | 0.9 | 4 | 1.1 | 4.9 | 0.006 | 0.009 |
| Eagle Clear 85 | L04C853M |  | 3 | 0.94 | 24 | 0.4 | 1.9 | 0.7 | 3 | 0.9 | 4 | 1.1 | 4.9 | 0.006 | 0.009 |
| Eagle Blue 85 | L04BL853M |  | 3 | 0.94 | 24 | 0.4 | 1.9 | 0.7 | 3 | 0.9 | 4 | 1.1 | 4.9 | 0.006 | 0.009 |
| Eagle Green 89 | L04G893MS |  | 3 | 1.06 | 27 | 0.7 | 3.2 | 1.2 | 5.2 | 1.6 | 7.2 | 2 | 9 | 0.006 | 0.009 |
| Eagle Green 89 Textured | 4905303 |  | 3 | 1.06 | 27 | 0.5 | 2.3 | 0.9 | 3.8 | 1.2 | 5.2 | 1.5 | 6.5 | 0.006 | 0.009 |
| Eagle Red 90 | 4940020 |  | 3 | 1.18 | 30 | 2.4 | 10.5 | 3.4 | 15.1 | 4.3 | 19 | 5 | 22.2 | 0.006 | 0.009 |
| Eagle White 40D | L04BY403M |  | 3 | 1.42 | 36 | 1.9 | 8.3 | 2.9 | 12.8 | 3.8 | 16.8 | 4.5 | 20.2 | 0.006 | 0.008 |

4mm, 5mm, 3/16" Round Cross Sections
Round Belting


Round

| NON-REINFORCED <br> Material and Color | Part Number* | $\begin{aligned} & \text { Dimensions } \varnothing \\ & (\mathrm{in}) \\ & (\mathrm{mm}) \end{aligned}$ |  | Minimum Pulley $\varnothing$ <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\left.{ }^{4 \%}{ }^{4} \mathrm{Ibs}\right)^{(N)}$ | $\begin{gathered} \text { (lbs) } \\ \\ \text { (N) } \end{gathered}$ |  | $\begin{gathered} 8 \% \\ \text { (lbs) } \\ \text { (N) } \end{gathered}$ |  | $\begin{gathered} 10 \% \\ \text { (lbs) } \\ \text { (N) } \end{gathered}$ |  | lbs/ft | kg/m |
| Eagle ${ }^{\text {® }}$ Blue 80 EC | 4928002 |  | 4 |  |  | 1.1 | 28 | 0.6 | 2.8 | 0.9 | 4.2 | 1.3 | 5.6 | 1.5 | 6.7 | 0.009 | 0.014 |
| Eagle Clear 80 EC | 4927002 |  | 4 | 1.1 | 28 | 0.6 | 2.8 | 0.9 | 4.2 | 1.3 | 5.6 | 1.5 | 6.7 | 0.009 | 0.014 |
| Eagle Opaque 80 | L04OP804 |  | 4 | 1.1 | 28 | 0.8 | 3.7 | 1.4 | 6.2 | 2 | 8.7 | 2.5 | 11 | 0.01 | 0.015 |
| Eagle Orange 85 | L04OG854 |  | 4 | 1.26 | 32 | 0.8 | 3.4 | 1.2 | 5.3 | 1.6 | 7 | 1.9 | 8.6 | 0.01 | 0.015 |
| Eagle Clear 85 | L04C854 |  | 4 | 1.26 | 32 | 0.8 | 3.4 | 1.2 | 5.3 | 1.6 | 7 | 1.9 | 8.6 | 0.01 | 0.015 |
| Eagle Red 85 | L04R8504 |  | 4 | 1.26 | 32 | 0.8 | 3.4 | 1.2 | 5.3 | 1.6 | 7 | 2 | 8.7 | 0.01 | 0.015 |
| Eagle Blue 85 | L04BL854 |  | 4 | 1.26 | 32 | 0.8 | 3.4 | 1.2 | 5.3 | 1.6 | 7 | 2 | 8.7 | 0.01 | 0.015 |
| Eagle Green 89 | 4905404 |  | 4 | 1.42 | 36 | 1.3 | 5.7 | 2.1 | 9.3 | 2.9 | 12.8 | 3.6 | 16 | 0.01 | 0.015 |
| Eagle Green 89 Textured | 4905304 |  | 4 | 1.42 | 36 | 0.9 | 4.1 | 1.5 | 6.8 | 2.1 | 9.3 | 2.6 | 11.6 | 0.01 | 0.015 |
| Eagle Red 90 | 4940021 |  | 4 | 1.57 | 40 | 4.2 | 18.6 | 6 | 26.8 | 7.6 | 33.8 | 8.9 | 39.5 | 0.01 | 0.015 |
| Eagle White 40D | L04BY404 |  | 4 | 1.89 | 48 | 3.3 | 14.8 | 5.1 | 22.8 | 6.7 | 29.8 | 8.1 | 36 | 0.01 | 0.015 |
| Eagle Blue 80 MD | 4941100 | 3/16 |  | 1.31 | 33 | 0.8 | 3.5 | 1.2 | 5.4 | 1.6 | 7 | 1.9 | 8.6 | 0.013 | 0.02 |
| Eagle Orange 85 | 1032006 | 3/16 |  | 1.5 | 38 | 1.1 | 4.9 | 1.7 | 7.5 | 2.2 | 10 | 2.8 | 12.3 | 0.014 | 0.021 |
| Eagle Clear 85 | 4908009 | 3/16 |  | 1.5 | 38 | 1.1 | 4.9 | 1.7 | 7.5 | 2.2 | 10 | 2.8 | 12.3 | 0.014 | 0.021 |
| Eagle Red 90 | 4940022 | 3/16 |  | 1.88 | 48 | 6 | 26.5 | 8.6 | 38.2 | 10.8 | 48.1 | 12.6 | 56.2 | 0.014 | 0.022 |
| Eagle Clear 95 | 4907009 | 3/16 |  | 1.88 | 48 | 2 | 9.1 | 3 | 13.5 | 3.9 | 17.3 | 4.6 | 20.6 | 0.015 | 0.022 |
| Eagle Clear 85 QC | 4934009 | . $188 \times .080^{\dagger}$ |  | 1.5 | 38 | 0.5 | 2 | 0.7 | 3.1 | 0.9 | 4.2 | 1.2 | 5.2 | 0.012 | 0.018 |
| Eagle Yellow 85 QC | 4934021 | $.188 \times .080^{\dagger}$ |  | 1.5 | 38 | 0.5 | 2 | 0.7 | 3.1 | 0.9 | 4.2 | 1.2 | 5.2 | 0.012 | 0.018 |
| Eagle Blue 80 EC | 4928003 |  | 5 | 1.38 | 35 | 0.9 | 4.2 | 1.4 | 6.3 | 1.9 | 8.4 | 2.4 | 10.6 | 0.015 | 0.022 |
| Eagle Clear 80 EC | 4927003 |  | 5 | 1.38 | 35 | 0.9 | 4.2 | 1.4 | 6.3 | 1.9 | 8.4 | 2.4 | 10.6 | 0.015 | 0.022 |
| Eagle Opaque 80 | L04OP805M |  | 5 | 1.38 | 35 | 1.3 | 5.7 | 2.2 | 9.7 | 3.1 | 13.6 | 3.9 | 17.2 | 0.016 | 0.024 |
| Eagle Orange 85 | 4940100 |  | 5 | 1.57 | 40 | 1.2 | 5.4 | 1.9 | 8.3 | 2.5 | 11 | 3.1 | 13.6 | 0.016 | 0.024 |
| Eagle Clear 85 | L04C855M |  | 5 | 1.57 | 40 | 1.2 | 5.3 | 1.9 | 8.2 | 2.5 | 11 | 3 | 13.5 | 0.016 | 0.024 |
| Eagle Red 85 | L04R855 |  | 5 | 1.57 | 40 | 1.2 | 5.3 | 1.9 | 8.2 | 2.5 | 11 | 3 | 13.5 | 0.016 | 0.024 |
| Eagle Blue 85 | L04BL855M |  | 5 | 1.57 | 40 | 1.2 | 5.3 | 1.9 | 8.2 | 2.5 | 11 | 3 | 13.5 | 0.016 | 0.024 |
| Eagle Green 89 | 4905405 |  | 5 | 1.77 | 45 | 2 | 8.9 | 3.3 | 14.6 | 4.5 | 20.1 | 5.6 | 25.1 | 0.016 | 0.023 |
| Eagle Green 89 Textured | 4905305 |  | 5 | 1.77 | 45 | 1.5 | 6.5 | 2.4 | 10.6 | 3.3 | 14.6 | 4.1 | 18.2 | 0.016 | 0.023 |
| Eagle Red 90 | L04R9005M |  | 5 | 1.97 | 50 | 6 | 26.5 | 8.6 | 38.2 | 10.8 | 48.1 | 12.6 | 56.2 | 0.014 | 0.022 |
| Eagle Beige 95 | L04BE955M |  | 5 | 1.97 | 50 | 5.3 | 23.6 | 7.5 | 33.4 | 9.4 | 41.8 | 11 | 48.8 | 0.016 | 0.024 |
| Eagle White 40D | L04BY405M |  | 5 | 2.36 | 60 | 5.2 | 23.1 | 8 | 35.5 | 10.5 | 46.6 | 12.6 | 56.2 | 0.015 | 0.023 |
| Eagle Blue 80 EC QC | 4928020 |  | $5 \times 2^{\dagger}$ | 1.38 | 35 | 0.4 | 1.8 | 0.6 | 2.8 | 0.8 | 3.7 | 1 | 4.6 | 0.012 | 0.018 |
| Eagle Clear 85 QC | L04QC855M |  | $5 \times 2^{\dagger}$ | 1.57 | 40 | 0.5 | 2.3 | 0.8 | 3.5 | 1.1 | 4.7 | 1.3 | 5.8 | 0.013 | 0.02 |
| Eagle Red 85 QC | L04QR855M |  | $5 \times 2^{\dagger}$ | 1.57 | 40 | 0.5 | 2.3 | 0.8 | 3.5 | 1.1 | 4.7 | 1.3 | 5.8 | 0.013 | 0.02 |
| Eagle Blue 85 QC | L04QB855M |  | $5 \times 2^{\dagger}$ | 1.38 | 35 | 0.5 | 2.3 | 0.8 | 3.5 | 1.1 | 4.7 | 1.3 | 5.8 | 0.013 | 0.02 |
| QC Connectors | 4935009 | 25/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED |  | $\begin{aligned} & \text { Dimensions Ø } \\ & \text { (in) } \quad(\mathrm{mm}) \end{aligned}$ |  | Minimum Pulley $\varnothing$ (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| Material and Color | Part Number* |  |  | $\text { (lbs) }^{1 \%}$ | (N) | $\text { (lbs) }^{2 \%}$ | $(\mathrm{N})$ | $\text { (lbs) }{ }^{3 \%} \text { (N) }$ |  | $\text { (lbs) }{ }^{4 \%}$ | (N) | lbs/ft | kg/m |
| Eagle Hyfen 85 | 5218009 | 3/16 |  |  |  | 2.06 | 52 | 2.8 | 12.5 | 6.8 | 30.2 | 11.2 | 49.8 | 15.5 | 68.9 | 0.014 | 0.021 |
| Eagle Green 89 | L04G895MRS |  | 5 | 1.97 | 50 | 1.7 | 7.4 | 5 | 22.2 | 10.2 | 45.4 | 15.7 | 70.1 | 0.016 | 0.023 |
| Eagle Green 89 Textured | 4940056 |  | 5 | 1.97 | 50 | 2.3 | 10.2 | 6.9 | 30.5 | 14 | 62.5 | 21.7 | 96.3 | 0.016 | 0.023 |

[^1]6mm, 1/4" Round Cross Sections
Round Belting

| NON-REINFORCED <br> Material and Color | Part Number* | $\begin{aligned} & \text { Dimensions Ø } \\ & \text { (in) } \quad(\mathrm{mm}) \end{aligned}$ |  | Minimum Pulley $\varnothing$ <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | 4\% | 6\% |  | 8\% |  | 10\% |  | lbs/ft | kg/m |
| Eagle ${ }^{\text {® }}$ Blue 80 EC | 4928004 |  | 6 |  |  | 1.65 | 42 | 1.3 | 5.9 | 2.1 | 9.1 | 2.8 | 12.3 | 3.4 | 15.2 | 0.021 | 0.032 |
| Eagle Clear 80 EC | 4927004 |  | 6 | 1.65 | 42 | 1.3 | 5.9 | 2.1 | 9.1 | 2.8 | 12.3 | 3.4 | 15.2 | 0.021 | 0.032 |
| Eagle Opaque 80 | L04OP806M |  | 6 | 1.65 | 42 | 1.9 | 8.2 | 3.2 | 14 | 4.4 | 19.6 | 5.6 | 24.7 | 0.023 | 0.034 |
| Eagle Orange 85 | L04OG856M |  | 6 | 1.89 | 48 | 1.7 | 7.7 | 2.7 | 11.8 | 3.5 | 15.8 | 4.4 | 19.4 | 0.023 | 0.034 |
| Eagle Clear 85 | L04C856M |  | 6 | 1.89 | 48 | 1.7 | 7.7 | 2.7 | 11.8 | 3.5 | 15.8 | 4.4 | 19.4 | 0.023 | 0.034 |
| Eagle Blue 85 | L04BL856M |  | 6 | 1.89 | 48 | 1.7 | 7.7 | 2.7 | 11.9 | 3.6 | 15.8 | 4.4 | 19.5 | 0.023 | 0.034 |
| Eagle Green 89 | 4905406 |  | 6 | 2.13 | 54 | 2.9 | 12.8 | 4.7 | 21 | 6.5 | 28.9 | 8.1 | 36.1 | 0.023 | 0.034 |
| Eagle Green 89 Textured | 4905306 |  | 6 | 2.13 | 54 | 2.1 | 9.3 | 3.4 | 15.3 | 4.7 | 21 | 5.9 | 26.2 | 0.023 | 0.034 |
| Eagle White 40D | L04BY406M |  | 6 | 2.83 | 72 | 7.5 | 33.3 | 11.5 | 51.2 | 15.1 | 67.1 | 18.2 | 80.9 | 0.022 | 0.033 |
| Eagle Blue 80 EC QC | 4928021 |  | $6 \times 2.5^{\dagger}$ | 1.65 | 42 | 0.6 | 2.5 | 0.9 | 3.9 | 1.2 | 5.3 | 1.5 | 6.6 | 0.018 | 0.026 |
| Eagle Clear 85 QC | L04QC856M |  | $6 \times 2.5^{\dagger}$ | 1.89 | 48 | 0.7 | 3.2 | 1.1 | 5 | 1.5 | 6.7 | 1.9 | 8.3 | 0.019 | 0.028 |
| Eagle Red 85 QC | L04QR856M |  | $6 \times 2.5^{\dagger}$ | 1.89 | 48 | 0.7 | 3.2 | 1.1 | 5 | 1.5 | 6.7 | 1.9 | 8.3 | 0.019 | 0.028 |
| Eagle Blue 85 QC | L04QB856M |  | $6 \times 2.5^{\dagger}$ | 1.89 | 48 | 0.7 | 3.2 | 1.1 | 5 | 1.5 | 6.7 | 1.9 | 8.3 | 0.019 | 0.028 |
| Eagle Blue 80 MD | 4941101 | 1/4 | 6.3 | 1.75 | 44 | 1.3 | 6 | 2.1 | 9.2 | 2.8 | 12.3 | 3.4 | 15.3 | 0.024 | 0.035 |
| Eagle Opaque 80 | 4940003 | 1/4 | 6.3 | 1.75 | 44 | 2.1 | 9.2 | 3.5 | 15.7 | 4.9 | 22 | 6.2 | 27.7 | 0.026 | 0.039 |
| Eagle Orange 85 | 1032008 | 1/4 | 6.3 | 2 | 51 | 1.9 | 8.6 | 3 | 13.3 | 4 | 17.7 | 4.9 | 21.9 | 0.026 | 0.038 |
| Eagle Clear 85 | 4908012 | 1/4 | 6.3 | 2 | 51 | 1.9 | 8.6 | 3 | 13.3 | 4 | 17.7 | 4.9 | 21.9 | 0.026 | 0.038 |
| Eagle Red 90 | 4940023 | 1/4 | 6.3 | 2.5 | 64 | 10.6 | 47.2 | 15.3 | 67.9 | 19.2 | 85.5 | 22.5 | 100 | 0.026 | 0.038 |
| Eagle Clear 95 | 4907012 | 1/4 | 6.3 | 2.5 | 64 | 3.6 | 16.1 | 5.4 | 24 | 6.9 | 30.8 | 8.2 | 36.6 | 0.026 | 0.039 |
| Eagle Clear 85 QC | 4934012 | $.250 \times .098^{\dagger}$ |  | 2 | 51 | 0.8 | 3.7 | 1.3 | 5.7 | 1.7 | 7.7 | 2.1 | 9.5 | 0.022 | 0.032 |
| Eagle Yellow 85 QC | 4934022 | $.250 \times .098^{\dagger}$ |  | 2 | 51 | 0.8 | 3.7 | 1.3 | 5.7 | 1.7 | 7.7 | 2.1 | 9.5 | 0.022 | 0.032 |
| Eagle Blue 80 EC | 4928005 | 1/4 | 6.3 | 1.74 | 44 | 1.5 | 6.6 | 2.3 | 10.2 | 3.1 | 13.7 | 3.8 | 17 | 0.023 | 0.035 |
| Eagle Blue 85 | L04BL856.3 | 1/4 | 6.3 | 2 | 51 | 1.9 | 8.6 | 3 | 13.3 | 4 | 17.7 | 4.9 | 21.8 | 0.025 | 0.037 |
| QC Connectors | L04CON6S | 25/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED |  | $$ |  | Minimum Pulley $\varnothing$ (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  |  |  |
| Material and Color | Part Number* |  |  | (lbs) ${ }^{1 \%}$ (N) | (lbs) ${ }^{2 \%}$ (N) |  | (bs) ${ }^{3 \%}$ |  | 4\% |  | lbs/ft | kg/m |
| Eagle Orange 85 | L04OG856MR |  | 6 |  |  | 2.36 | 60 | 0.7 | 3.2 | 2.5 | 11 | 4.8 | 21.5 | 6.9 | 30.8 | 0.023 | 0.034 |
| Eagle Green 89 | L04G896MSR |  | 6 | 2.36 | 60 | 2.4 | 10.6 | 7.2 | 32 | 14.7 | 65.5 | 22.7 | 100.9 | 0.023 | 0.034 |
| Eagle Green 89 Textured | 4940057 |  | 6 | 2.36 | 60 | 3.3 | 14.6 | 9.9 | 43.9 | 20.2 | 90 | 31.2 | 138.8 | 0.023 | 0.034 |
| Eagle Orange 85 | 4940058 | 1/4 | 6.3 | 2.5 | 64 | 0.8 | 3.6 | 2.8 | 12.3 | 5.4 | 24.1 | 7.8 | 34.6 | 0.026 | 0.038 |
| Eagle Hyfen 85 | 5218012 | 1/4 | 6.3 | 2.75 | 70 | 3.7 | 16.5 | 12.4 | 55.2 | 20 | 89 | 27.8 | 123.7 | 0.026 | 0.038 |

[^2]7mm, 8mm, 5/16" Round Cross Sections
Round Belting

| NON-REINFORCED | $\begin{gathered} \text { Part } \\ \text { Number** } \end{gathered}$ | $\text { Dimensions } \varnothing$$\text { (in) } \quad(\mathrm{mm})$ |  | $\begin{gathered} \text { Minimum Pulley б } \\ (\mathrm{mm}) \end{gathered}$ |  | Working Load © Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Color |  |  |  | $\text { (lbs) }{ }^{4 \%} \text { (N) }$ | (bs) ${ }^{6 \%}$ |  | 8\% |  | $10 \%$ |  | los/f | kg/m |
| Eagle ${ }^{\circledR}$ Orange 85 | L04OG857M |  | 7 |  |  | 2.2 | 56 | 2.4 | 10.5 | 3.6 | 16.2 | 4.8 | 21.6 | 6 | 26.6 | 0.031 | 0.046 |
| Eagle Clear 85 | L04C857M |  | 7 | 2.2 | 56 | 2.4 | 10.5 | 3.6 | 16.2 | 4.8 | 21.6 | 6 | 26.6 | 0.031 | 0.046 |
| Eagle Green 89 | 4999637 |  | 7 | 2.48 | 63 | 3.9 | 17.4 | 6.4 | 28.6 | 8.8 | 39.3 | 11 | 49.1 | 0.031 | 0.046 |
| Eagle Green 89 Textured | 4905307 |  | 7 | 2.48 | 63 | 2.9 | 12.7 | 4.7 | 20.9 | 6.4 | 28.7 | 8.1 | 35.8 | 0.031 | 0.046 |
| Eagle Red 90 | L04R907 |  | 7 | 2.76 | 70 | 12.9 | 57.4 | 18.6 | 82.7 | 23.4 | 104.1 | 27.4 | 121.8 | 0.031 | 0.047 |
| Eagle Blue 80 MD | 4941102 | 5/16 |  | 2.19 | 56 | 2.1 | 9.4 | 3.3 | 14.5 | 4.3 | 19.3 | 5.5 | 24.3 | 0.037 | 0.055 |
| Eagle Orange 85 | 1032010 | 5/16 |  | 2.5 | 64 | 3 | 13.5 | 4.7 | 20.8 | 6.2 | 27.7 | 7.7 | 34.1 | 0.04 | 0.059 |
| Eagle Clear 85 | 4908015 | 5/16 |  | 2.5 | 64 | 3 | 13.5 | 4.7 | 20.8 | 6.2 | 27.7 | 7.7 | 34.1 | 0.04 | 0.059 |
| Eagle Clear 95 | 4907015 | 5/16 |  | 3.13 | 79 | 5.7 | 25.2 | 8.4 | 37.4 | 10.8 | 48.1 | 12.9 | 57.2 | 0.041 | 0.061 |
| Eagle Clear 85 QC | 4934015 | . $313 \times .126^{+}$ |  | 2.5 | 64 | 1.3 | 5.7 | 2 | 8.9 | 2.7 | 11.9 | 3.3 | 14.7 | 0.034 | 0.05 |
| Eagle Yellow 85 QC | 4934023 | . $313 \times .126^{+}$ |  | 2.5 | 64 | 1.3 | 5.7 | 2 | 8.9 | 2.7 | 11.9 | 3.3 | 14.7 | 0.034 | 0.05 |
| Eagle Blue 80 EC | 4928006 |  | 8 | 2.2 | 56 | 2.4 | 10.5 | 3.6 | 16.2 | 4.8 | 21.5 | 6.1 | 26.9 | 0.038 | 0.056 |
| Eagle Clear 80 EC | 4927006 |  | 8 | 2.2 | 56 | 2.4 | 10.5 | 3.6 | 16.2 | 4.8 | 21.5 | 6.1 | 26.9 | 0.038 | 0.056 |
| Eagle Opaque 80 | L04OP808M |  | 8 | 2.2 | 56 | 3.3 | 14.7 | 5.6 | 25 | 7.8 | 34.9 | 9.9 | 43.9 | 0.041 | 0.061 |
| Eagle Orange 85 | L04OG858M |  | 8 | 2.52 | 64 | 3.1 | 13.7 | 4.7 | 21.1 | 6.3 | 28.1 | 7.8 | 34.7 | 0.041 | 0.06 |
| Eagle Clear 85 | L04C858 |  | 8 | 2.52 | 64 | 3.1 | 13.7 | 4.7 | 21.1 | 6.3 | 28.1 | 7.8 | 34.7 | 0.041 | 0.06 |
| Eagle Blue 85 | L04BL858M |  | 8 | 2.52 | 64 | 3.1 | 13.7 | 4.7 | 21.1 | 6.3 | 28.1 | 7.8 | 34.7 | 0.041 | 0.06 |
| Eagle Green 89 | L04G898MS |  | 8 | 2.83 | 72 | 5.1 | 22.8 | 8.4 | 37.4 | 11.5 | 51.3 | 14.4 | 64.1 | 0.04 | 0.06 |
| Eagle Green 89 Textured | 4905308 |  | 8 | 2.83 | 72 | 3.7 | 16.6 | 6.1 | 27.2 | 8.4 | 37.3 | 10.5 | 46.7 | 0.04 | 0.06 |
| Eagle Red 90 | 4940024 |  | 8 | 3.15 | 80 | 16.8 | 74.9 | 24.3 | 107.9 | 30.5 | 135.8 | 35.7 | 158.9 | 0.041 | 0.061 |
| Eagle Beige 95 | L04BE958 |  | 8 | 3.15 | 80 | 13.6 | 60.5 | 19.3 | 85.7 | 24.1 | 107 | 28.1 | 125.1 | 0.042 | 0.062 |
| Eagle White 40D | L04BY408M |  | 8 | 3.78 | 96 | 13.3 | 59.2 | 20.5 | 91 | 26.8 | 119.3 | 32.3 | 143.8 | 0.04 | 0.059 |
| Eagle Blue 80 EC QC | 4928022 |  | $8 \times 3.2{ }^{\dagger}$ | 2.2 | 56 | 1 | 4.6 | 1.6 | 7.1 | 2.2 | 9.6 | 2.7 | 11.9 | 0.032 | 0.047 |
| Eagle Clear 85 QC | L04QC858M |  | $8 \times 3.2{ }^{\dagger}$ | 2.52 | 64 | 1.3 | 5.8 | 2 | 9 | 2.7 | 12.1 | 3.4 | 14.9 | 0.034 | 0.051 |
| Eagle Red 85 QC | L04QR858M |  | $8 \times 3.2^{\dagger}$ | 2.52 | 64 | 1.3 | 5.8 | 2 | 9 | 2.7 | 12.1 | 3.4 | 14.9 | 0.034 | 0.051 |
| Eagle Blue 85 QC | L04QB858M |  | $8 \times 3.2^{\dagger}$ | 2.52 | 64 | 1.3 | 5.7 | 2 | 8.9 | 2.7 | 11.9 | 3.3 | 14.6 | 0.034 | 0.051 |
| QC Connectors | L04CON8S | 25/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED | PartNumber* | $\begin{gathered} \text { Dimensions } \varnothing \\ (\text { (in) } \\ (\mathrm{mm}) \end{gathered}$ |  | $\underset{(\mathrm{in})}{\substack{\text { Minimum }}} \underset{(\mathrm{mm})}{ }$ |  | Working Load © Percent Tension |  |  |  |  |  |  |  | Weight |  |
| Material and Color |  |  |  | (lbs) ${ }^{1 \%}$ (N) | $\text { (lbs) }{ }^{2 \%} \text { (N) }$ |  | $\text { (lbs) }{ }^{3 \%} \text { (N) }$ |  | (lbs) ${ }^{4 \%}$ (N) |  | lbs/t | kg/m |
| Eagle Green 89 | L04G897MRS |  | 7 |  |  | 2.76 | 70 | 3.3 | 14.5 | 9.8 | 43.5 | 20.1 | 89.2 | 30.9 | 137.6 | 0.031 | 0.046 |
| Eagle Green 89 Textured | 4940050 |  | 7 | 2.76 | 70 | 4.5 | 19.9 | 13.5 | 59.9 | 27.6 | 122.7 | 42.5 | 189.2 | 0.031 | 0.046 |
| Eagle Orange 85 | 4940059 | 5/16 |  | 3.13 | 79 | 1.3 | 5.6 | 4.3 | 19.3 | 8.5 | 37.6 | 12.1 | 54 | 0.04 | 0.059 |
| Eagle Hyfen 85 | 5218015 | 5/16 |  | 3.44 | 87 | 3.7 | 16.5 | 12.4 | 55.2 | 20 | 89 | 27.8 | 123.7 | 0.04 | 0.059 |
| Eagle Orange 85 | L04OG858R |  | 8 | 3.15 | 80 | 1.3 | 5.7 | 4.4 | 19.6 | 8.6 | 38.2 | 12.3 | 54.8 | 0.041 | 0.06 |
| Eagle Green 89 | L04G898MRS |  | 8 | 3.15 | 80 | 4.3 | 18.9 | 12.8 | 56.8 | 26.2 | 116.4 | 40.4 | 179.5 | 0.04 | 0.06 |
| Eagle Green 89 Textured | 4940051 |  | 8 | 3.15 | 80 | 5.8 | 26 | 17.6 | 78.2 | 36 | 160.1 | 55.5 | 246.8 | 0.04 | 0.06 |
| Eagle Beige 95 | L04BE958R |  | 8 | 3.78 | 96 | 3.8 | 16.9 | 7 | 31.1 | 10.4 | 46.3 | 13.6 | 60.5 | 0.042 | 0.062 |

[^3]9mm, 9.5mm, 3/8" Round Cross Sections

## Round Belting

| NON-REINFORCED <br> Material and Color | $\begin{gathered} \text { Part } \\ \text { Number* } \end{gathered}$ | Dimensions $\varnothing$ <br> (in) (mm) |  | Minimum Pulley $\varnothing$ <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 6\% |  | 8\% |  | 10\% |  | lbs/ft | kg/m |
| Eagle ${ }^{\circledR}$ Green 89 Textured | L04G899 |  | 9 |  |  | 3.19 | 81 | 4.7 | 21 | 7.7 | 34.4 | 10.6 | 47.2 | 13.3 | 59 | 0.051 | 0.076 |
| Eagle Blue 80 MD | 4941103 | 3/8 | 9.5 | 2.63 | 67 | 3 | 13.5 | 4.7 | 20.9 | 6.3 | 27.9 | 7.8 | 34.8 | 0.054 | 0.08 |
| Eagle Opaque 80 | 4940005 | 3/8 | 9.5 | 2.63 | 67 | 4.7 | 20.8 | 8 | 35.4 | 11.1 | 49.4 | 14 | 62.3 | 0.058 | 0.087 |
| Eagle Orange 85 | 1032012 | 3/8 | 9.5 | 3 | 76 | 4.4 | 19.4 | 6.7 | 29.9 | 9 | 39.9 | 11.1 | 49.2 | 0.057 | 0.086 |
| Eagle Orange 89 SureConnect | 4934145 | 3/8 | 9.5 | 3 | 76 | 4.4 | 19.4 | 6.7 | 29.9 | 9 | 39.9 | 11.1 | 49.2 | 0.057 | 0.086 |
| Eagle Clear 85 | 4908018 | 3/8 | 9.5 | 3 | 76 | 4.4 | 19.4 | 6.7 | 29.9 | 9 | 39.9 | 11.1 | 49.2 | 0.057 | 0.086 |
| Eagle Red 90 | 4940025 | 3/8 | 9.5 | 3.75 | 95 | 23.9 | 106.1 | 34.4 | 152.9 | 43.3 | 192.4 | 50.6 | 225.1 | 0.058 | 0.086 |
| Eagle Clear 95 | 4907018 | 3/8 | 9.5 | 3.75 | 95 | 8.2 | 36.3 | 12.1 | 53.9 | 15.6 | 69.3 | 18.5 | 82.4 | 0.059 | 0.088 |
| Eagle Clear 85 QC | 4934018 | $.375 \times .152^{\dagger}$ |  | 3 | 76 | 1.8 | 8.2 | 2.9 | 12.7 | 3.8 | 17.1 | 4.7 | 21 | 0.048 | 0.071 |
| Eagle Yellow 85 QC | 4934025 | . $375 \times .152^{\dagger}$ |  | 3 | 76 | 1.8 | 8.2 | 2.9 | 12.7 | 3.8 | 17.1 | 4.7 | 21 | 0.048 | 0.071 |
| Eagle Blue 80 EC | 4928007 | 3/8 | 9.5 | 2.62 | 67 | 3.4 | 15 | 5.2 | 23.2 | 7 | 31 | 8.7 | 38.7 | 0.053 | 0.079 |
| Eagle Blue 85 | L04BL859.5M | 3/8 | 9.5 | 3 | 76 | 4.4 | 19.4 | 6.7 | 29.9 | 9 | 39.9 | 11.1 | 49.2 | 0.057 | 0.085 |
| Eagle Green 89 | L04G899.5MS | 3/8 | 9.5 | 3.39 | 86 | 7.2 | 32.1 | 11.8 | 52.7 | 16.3 | 72.4 | 20.3 | 90.4 | 0.057 | 0.084 |
| Eagle Blue 80 EC QC | 4928023 |  | $9.5 \times 3.8^{\dagger}$ | 2.64 | 67 | 1.5 | 6.4 | 2.3 | 10.1 | 3 | 13.5 | 3.8 | 16.8 | 0.045 | 0.067 |
| QC Connectors | L04CON10S | 20/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| SureConnect Connectors | 4935031 | 5/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED |  | $\underset{(\mathrm{in})}{\substack{\text { Dimensions } \boldsymbol{\varnothing} \\(\mathrm{mm})}}$ |  | Minimum Pulley $\boldsymbol{\varnothing}$ <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| Material and Color | Part Number* |  |  | (lbs) ${ }^{1 \%}$ (N) | $\text { (lbs) }{ }^{2 \%} \text { (N) }$ |  | $\text { (lbs) }{ }^{3 \%} \text { (N) }$ |  | (lbs) | $4 \%$ | lbs/ft | kg/m |
| Eagle Orange 85 | 4940060 | 3/8 | 9.5 |  |  | 3.75 | 95 | 1.8 | 8 | 6.2 | 27.8 | 12.2 | 54.2 | 17.5 | 77.8 | 0.057 | 0.086 |
| Eagle Hyfen 85 | 5218018 | 3/8 | 9.5 | 4.13 | 105 | 7.3 | 32.5 | 26.2 | 116.5 | 43.5 | 193.5 | 57.4 | 255.3 | 0.057 | 0.086 |

## Can Cable

| REINFORCED | Part Number $\ddagger$ | $\begin{gathered} \text { Dimensions } \varnothing \\ \text { (in) } \quad(\mathrm{mm}) \end{gathered}$ |  | Minimum Pulley $\varnothing$ <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Color |  |  |  | (lbs) | (N) | (lbs) | (N) |  | (N) | (lbs) | (N) | lbs/ft | kg/m |
| Blue 55D Can Cable | 4816019 | 3/8 | 9.5 |  |  | 12 | 305 | 18.1 | 80.4 | 42.9 | 190.6 | 79.4 | 353.1 | 118.4 | 526.5 | 0.057 | 0.086 |
| Natural 55D Can Cable | 4816018 | 3/8 | 9.5 | 12 | 305 | 18.1 | 80.4 | 42.9 | 190.6 | 79.4 | 353.1 | 118.4 | 526.5 | 0.057 | 0.086 |
| Natural 63D Can Cable | 4899006 | 3/8 | 9.5 | 12 | 305 | 18.1 | 80.4 | 42.9 | 190.6 | 79.4 | 353.1 | 118.4 | 526.5 | 0.058 | 0.087 |
| Red 50D LCF Can Cable | 4816020 | 3/8 | 9.5 | 10 | 254 | 23.8 | 105.9 | 57.8 | 257.2 | 104.3 | 463.8 | 152.3 | 677.2 | 0.058 | 0.087 |
| Green 63D Can Cable | 4817018 | 3/8 | 9.5 | 12 | 305 | 18.1 | 80.4 | 42.9 | 190.6 | 79.4 | 353.1 | 118.4 | 526.5 | 0.058 | 0.087 |
| Blue 55D Aramid Can Cable | 4899012 | 3/8 | 9.5 | 12 | 305 | 41.7 | 185.5 | 149.1 | 663.2 | 281.1 | 1250.4 | - | - | 0.057 | 0.086 |

[^4]10mm, 12mm, 12.7mm, 1/2" Round Cross Sections
Round Belting

| NON-REINFORCED | $\begin{gathered} \text { Part } \\ \text { Number** } \end{gathered}$ | Dimensions $\varnothing$ <br> (in) (mm) |  | $\underset{(\mathrm{in})}{\substack{\text { Minimum Pulley } \varnothing \\(\mathrm{mm})}}$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Color |  |  |  | (lbs) ${ }^{4 \%}$ (N) | (lbs) ${ }^{6}$ | 6\% | 8\% |  | 10\% |  | lbs/f | kg/m |
| Eagle ${ }^{\oplus}$ Blue 80 EC | 4928008 |  | 10 |  |  | 2.76 | 70 | 3.7 | 16.4 | 5.8 | 25.6 | 7.7 | 34.1 | 9.6 | 42.6 | 0.059 | 0.088 |
| Eagle Clear 80 EC | 4927008 |  | 10 | 2.76 | 70 | 3.7 | 16.4 | 5.8 | 25.6 | 7.7 | 34.1 | 9.6 | 42.6 | 0.059 | 0.088 |
| Eagle Opaque 80 | L04OP8010M |  | 10 | 2.76 | 70 | 5.1 | 22.9 | 8.8 | 39 | 12.2 | 54.5 | 15.4 | 68.6 | 0.064 | 0.096 |
| Eagle Orange 85 | L04OG8510M |  | 10 | 3.15 | 80 | 4.8 | 21.4 | 7.4 | 33 | 9.9 | 44 | 12.2 | 54.2 | 0.063 | 0.094 |
| Eagle Clear 85 | L04C8510M |  | 10 | 3.15 | 80 | 4.8 | 21.4 | 7.4 | 33 | 9.9 | 44 | 12.2 | 54.2 | 0.063 | 0.094 |
| Eagle Blue 85 | L04BL8510M |  | 10 | 3.15 | 80 | 4.8 | 21.4 | 7.4 | 33 | 9.9 | 44 | 12.2 | 54.2 | 0.063 | 0.094 |
| Eagle Green 89 | L04G8910MS |  | 10 | 3.54 | 90 | 8 | 35.4 | 13.1 | 58.2 | 18 | 79.9 | 22.4 | 99.8 | 0.063 | 0.093 |
| Eagle Green 89 Textured | 4905310 |  | 10 | 3.54 | 90 | 5.8 | 25.8 | 9.5 | 42.3 | 13.1 | 58.1 | 16.3 | 72.5 | 0.063 | 0.093 |
| Eagle Green 89 T SureConnect | 4934141 |  | 10 | 3.54 | 90 | 5.8 | 25.8 | 9.5 | 42.3 | 13.1 | 58.1 | 16.3 | 72.5 | 0.063 | 0.093 |
| Eagle Red 90 | L04R9010M |  | 10 | 3.94 | 100 | 26.3 | 116.9 | 37.9 | 168.4 | 47.6 | 211.9 | 55.7 | 248 | 0.064 | 0.095 |
| Eagle Beige 95 | L04BE9510M |  | 10 | 3.94 | 100 | 21.2 | 94.5 | 30.1 | 133.8 | 37.6 | 167.2 | 43.9 | 195.5 | 0.065 | 0.097 |
| Eagle White 40D | L04BY4010M |  | 10 | 4.72 | 120 | 20.8 | 92.5 | 32 | 142.2 | 41.9 | 186.5 | 50.5 | 224.6 | 0.062 | 0.092 |
| Eagle Blue 55D | L04BY5510M |  | 10 | 5.12 | 130 | 39.3 | 174.6 | 60.4 | 268.7 | 78.5 | 349.2 | 93 | 413.8 | 0.063 | 0.094 |
| Eagle Red 85 QC | L04QR8510M |  | $10 \times 3.8{ }^{\dagger}$ | 3.15 | 80 | 2.1 | 9.3 | 3.2 | 14.4 | 4.3 | 19.3 | 5.3 | 23.8 | 0.054 | 0.081 |
| Eagle Blue 85 QC | L04QB8510M |  | $10 \times 3.8{ }^{\dagger}$ | 3.15 | 80 | 2.1 | 9.3 | 3.2 | 14.4 | 4.3 | 19.3 | 5.3 | 23.8 | 0.054 | 0.081 |
| Eagle Orange 85 | L04OG8512M |  | 12 | 3.78 | 96 | 6.9 | 30.8 | 10.7 | 47.5 | 14.2 | 63.3 | 17.5 | 78 | 0.091 | 0.136 |
| Eagle Clear 85 | L04C8512M |  | 12 | 3.78 | 96 | 6.9 | 30.8 | 10.7 | 47.5 | 14.2 | 63.3 | 17.5 | 78 | 0.091 | 0.136 |
| Eagle Green 89 | L04G8912MS |  | 12 | 4.25 | 108 | 11.5 | 51.2 | 18.9 | 84.1 | 26 | 115.5 | 32.4 | 144.3 | 0.09 | 0.135 |
| Eagle Green 89 Textured | 4905312 |  | 12 | 4.25 | 108 | 8.4 | 37.3 | 13.8 | 61.2 | 18.9 | 84.1 | 23.6 | 105.1 | 0.091 | 0.135 |
| Eagle Green 89 T SureConnect | 4934142 |  | 12 | 4.25 | 108 | 8.4 | 37.3 | 13.8 | 61.2 | 18.9 | 84.1 | 23.6 | 105.1 | 0.091 | 0.135 |
| Eagle Red 90 | L04R9012M |  | 12 | 4.72 | 120 | 37.8 | 168.4 | 54.5 | 242.5 | 68.6 | 305.2 | 80.3 | 357.2 | 0.092 | 0.137 |
| Eagle Red 85 QC | L04QR8512M |  | $12 \times 5.2^{\dagger}$ | 3.78 | 96 | 2.8 | 12.6 | 4.4 | 19.7 | 5.9 | 26.3 | 7.3 | 32.5 | 0.074 | 0.11 |
| Eagle Blue 85 QC | L04QB8512 |  | $12 \times 5.2^{\dagger}$ | 3.78 | 96 | 2.8 | 12.6 | 4.4 | 19.7 | 5.9 | 26.3 | 7.3 | 32.5 | 0.074 | 0.11 |
| Eagle Blue 80 MD | 4941105 | 1/2 | 12.7 | 3.5 | 89 | 5.4 | 23.9 | 8.4 | 37.3 | 11.2 | 49.7 | 13.8 | 61.6 | 0.095 | 0.142 |
| Eagle Orange 85 | 1032016 | 1/2 | 12.7 | 4 | 102 | 7.8 | 34.5 | 12 | 53.2 | 16 | 71 | 19.6 | 87.4 | 0.102 | 0.152 |
| Eagle Orange 89 SureConnect | 4934146 | 1/2 | 12.7 | 4 | 102 | 7.8 | 34.5 | 12 | 53.2 | 16 | 71 | 19.6 | 87.4 | 0.102 | 0.152 |
| Eagle Clear 85 | 4908024 | 1/2 | 12.7 | 4 | 102 | 7.8 | 34.5 | 12 | 53.2 | 16 | 71 | 19.6 | 87.4 | 0.102 | 0.152 |
| Eagle Red 90 | 4940026 | 1/2 | 12.7 | 5 | 127 | 42.4 | 188.6 | 61.1 | 271.7 | 76.9 | 342 | 90 | 400.2 | 0.103 | 0.153 |
| Eagle Clear 95 | 4907024 | 1/2 | 12.7 | 5 | 127 | 14.5 | 64.6 | 21.6 | 95.9 | 27.7 | 123.1 | 32.9 | 146.4 | 0.105 | 0.156 |
| Eagle Clear 85 QC | 4934024 | . $500 \times .205^{\dagger}$ |  | 4 | 102 | 3.3 | 14.5 | 5.1 | 22.5 | 6.8 | 30.2 | 8.4 | 37.2 | 0.085 | 0.126 |
| Eagle Yellow 85 QC | 4934026 | . $500 \times .205^{\dagger}$ |  | 4 | 102 | 3.3 | 14.5 | 5.1 | 22.5 | 6.8 | 30.2 | 8.4 | 37.2 | 0.085 | 0.126 |
| Eagle Red 85 | L04R8512.7 | 1/2 | 12.7 | 4 | 102 | 7.8 | 34.5 | 12 | 53.2 | 16 | 71 | 19.6 | 87.4 | 0.102 | 0.152 |
| Eagle Blue 85 | L04BL8512.7 | 1/2 | 12.7 | 4 | 102 | 7.8 | 34.5 | 12 | 53.2 | 15.9 | 70.9 | 19.6 | 87.4 | 0.102 | 0.152 |
| QC Connectors | L04CON10S | 20/pack (Use for $3 / 8$ " and 10 mm ) |  |  |  |  |  |  |  |  |  |  |  |  |  |
| QC Connectors | L04CON13S | 20/pack (Use for $1 / 2^{\prime \prime}$ and $12-13 \mathrm{~mm}$ ) |  |  |  |  |  |  |  |  |  |  |  |  |  |
| SureConnect Connectors | 4935031 | 5/pack (Use for 10 mm ) |  |  |  |  |  |  |  |  |  |  |  |  |  |
| SureConnect Connectors | 4935032 | 5/pack (Use for $1 / 2^{\prime \prime}$ and 12 mm ) |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED | PartNumber* | $\underset{(\mathrm{in})}{\mathrm{Dimensions} \boldsymbol{\varnothing}}(\mathrm{mm})$ |  | $\underset{(\mathrm{in})}{\substack{\text { Minimum Pulley ø } \\(\mathrm{mm})}}$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| Material and Color |  |  |  | (bbs) ${ }^{1 \%}$ (N) | $\text { (lbs) }{ }^{2 \%} \text { (N) }$ |  | $\text { (lbs) }{ }^{3 \%} \text { (N) }$ |  | $(\mathrm{lbs})^{4 \%}$ | (N) | lbs/f | kg/m |
| Eagle Orange 85 | L04OG8510MR |  | 10 |  |  | 3.94 | 100 | 2 | 8.8 | 6.9 | 30.6 | 13.4 | 59.7 | 19.3 | 85.7 | 0.063 | 0.094 |
| Eagle Green 89 | L04G8910MRS |  | 10 | 3.94 | 100 | 6.6 | 29.5 | 20 | 88.8 | 40.9 | 181.9 | 63.1 | 280.5 | 0.063 | 0.093 |
| Eagle Green 89 Textured | 4940052 |  | 10 | 3.94 | 100 | 9.1 | 40.6 | 27.5 | 122.1 | 56.2 | 250.1 | 86.7 | 385.6 | 0.063 | 0.093 |
| Eagle Beige 95 | L04BE9510R |  | 10 | 4.72 | 120 | 6 | 26.7 | 11 | 48.9 | 16.2 | 72.1 | 21.2 | 94.3 | 0.065 | 0.097 |
| Eagle Orange 85 | L04OG8512R |  | 12 | 4.72 | 120 | 2.9 | 12.7 | 9.9 | 44.1 | 19.3 | 85.9 | 27.7 | 123.4 | 0.091 | 0.136 |
| Eagle Green 89 | L04G8912MRS |  | 12 | 4.72 | 120 | 9.6 | 42.6 | 28.8 | 127.9 | 58.9 | 262 | 90.8 | 404 | 0.09 | 0.135 |
| Eagle Green 89 Textured | 4940053 |  | 12 | 4.72 | 120 | 13.2 | 58.5 | 39.5 | 175.9 | 81 | 360.2 | 124.9 | 555.4 | 0.09 | 0.135 |
| Eagle Orange 85 | 4940061 | 1/2 | 12.7 | 5 | 127 | 3.2 | 14.2 | 11.1 | 49.4 | 21.6 | 96.3 | 31.1 | 138.3 | 0.102 | 0.152 |
| Eagle Hyfen 85 | 5218024 | 1/2 | 12.7 | 5.5 | 140 | 7.3 | 32.5 | 26.2 | 116.5 | 43.5 | 193.5 | 57.4 | 255.3 | 0.102 | 0.152 |

* Standard package length 100 / 30.5m
$\dagger w$ (width) is the widest part of the belt. $h$ (height) is the tallest part of the belt, including the belting top surface.
$\ddagger$ Belt has a . 156 " radius guide.

13mm, 9/16" Round Cross Sections

## Round Belting

| NON-REINFORCED <br> Material and Color | $\begin{gathered} \text { Part } \\ \text { Number* } \end{gathered}$ | $\begin{aligned} & \text { Dimensions } \varnothing \\ & \text { (in) } \quad(\mathrm{mm}) \end{aligned}$ | $\underset{(\mathrm{in})}{\boldsymbol{M i n i m u m ~ P u l l e y ~} \varnothing}\left(\begin{array}{l} \text { (mm) } \\ \hline \end{array}\right.$ | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | 4\% |  | 6\% |  | 8\% |  | 10\% |  | lbs/ft | kg/m |
| Eagle ${ }^{\circledR}$ Clear 85 QC | L04QC8513 | $13 \times 5.2^{\dagger}$ | 4.09104 | 3.5 | 15.3 | 5.4 | 23.8 | 7.2 | 31.9 | 8.9 | 39.4 | 0.09 | 0.134 |
| Eagle Red 85 QC | L04QR8513M | $13 \times 5.2^{\dagger}$ | 4.09104 | 3.5 | 15.3 | 5.4 | 23.8 | 7.2 | 31.9 | 8.9 | 39.4 | 0.09 | 0.134 |
| Eagle Blue 80 MD | 4941106 | 9/16 | $3.94 \quad 100$ | 6.9 | 30.6 | 10.6 | 47.1 | 14.2 | 63 | 17.6 | 78.2 | 0.121 | 0.18 |
| Eagle Orange 85 | 1032018 | 9/16 | 4.5114 | 9.8 | 43.7 | 15.1 | 67.3 | 20.2 | 89.8 | 24.9 | 110.6 | 0.129 | 0.192 |
| Eagle Orange 89 SureConnect | 4934147 | $9 / 16$ | 4.5114 | 9.8 | 43.7 | 15.1 | 67.3 | 20.2 | 89.8 | 24.9 | 110.6 | 0.129 | 0.192 |
| Eagle Clear 85 | 4908027 | 9/16 | $4.5 \quad 114$ | 9.8 | 43.7 | 15.1 | 67.3 | 20.2 | 89.8 | 24.9 | 110.6 | 0.129 | 0.192 |
| Eagle Red 90 | 4940036 | 9/16 | $5.63 \quad 143$ | 53.7 | 238.6 | 77.3 | 343.8 | 97.3 | 432.7 | 113.8 | 506.3 | 0.13 | 0.194 |
| Eagle Clear 95 | 4907027 | 9/16 | 5.63143 | 18.4 | 81.7 | 27.3 | 121.3 | 35 | 155.8 | 41.7 | 185.3 | 0.133 | 0.197 |
| QC Connectors | L04CON13S | 20/pack |  |  |  |  |  |  |  |  |  |  |  |
| SureConnect Connectors | 4935033 | 5/pack |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED | Part Number* | $\begin{aligned} & \text { Dimensions Ø } \\ & (\mathrm{in}) \quad(\mathrm{mm}) \end{aligned}$ | $\underset{\text { (in) }}{\text { Minimum Pulley } \boldsymbol{( m m})}$ | Working Load @ Percent Tension |  |  |  |  |  |  |  |  |  |
| Material and Color |  |  |  | (lbs) | (N) | (lbs) | (N) | (lbs) | (N) | $\text { (lbs) }{ }^{4}$ | (N) | lbs/ft | kg/m |
| Eagle Orange 85 | 4940062 | 9/16 | 5.63143 | 4.1 | 18 | 14 | 62.5 | 27.4 | 121.8 | 39.3 | 174.9 | 0.129 | 0.192 |
| Eagle Hyfen 85 | 5218027 | 9/16 | $6.19 \quad 157$ | 16.7 | 74.3 | 36.6 | 162.8 | 58 | 258 | 75.8 | 337.2 | 0.129 | 0.192 |

$15 \mathrm{~mm}, 16 \mathrm{~mm}, 5 / 8^{\prime \prime}$ Round Cross Sections
Round Belting

| NON-REINFORCED <br> Material and Color | PartNumber* | $\begin{gathered} \text { Dimensions } \varnothing \\ (\mathrm{min}) \\ (\mathrm{mm}) \end{gathered}$ |  | $\underset{(\mathrm{in})}{ } \underset{(\mathrm{mm})}{\text { Minimum Pulley б }}$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | (Ibs) ${ }^{4 \%}$ (N) | $\text { (lbs) }{ }^{60}$ | (N) | 8\% |  | $\text { (lbs) }{ }^{10 \%} \text { (N) }$ |  | lbs/ft | kg/m |
| Eagle ${ }^{\circledR}$ Opaque 80 | L04OP8015M |  | 15 |  |  | 4.13 | 105 | 11.6 | 51.6 | 19.7 | 87.7 | 27.6 | 122.6 | 34.7 | 154.4 | 0.145 | 0.216 |
| Eagle Blue 85 | L04BL8515 |  | 15 | 4.72 | 120 | 10.8 | 48.1 | 16.7 | 74.2 | 22.2 | 99 | 27.4 | 121.9 | 0.142 | 0.212 |
| Eagle Green 89 | L04G8915MS |  | 15 | 5.31 | 135 | 18 | 80 | 29.5 | 131.4 | 40.6 | 180.5 | 50.7 | 225.5 | 0.141 | 0.21 |
| Eagle Green 89 Textured | 4905315 |  | 15 | 5.31 | 135 | 13.1 | 58.1 | 21.5 | 95.4 | 29.5 | 131.1 | 36.8 | 163.8 | 0.141 | 0.21 |
| Eagle Green 89 T SureConnect | 4934143 |  | 15 | 5.31 | 135 | 13.1 | 58.1 | 21.5 | 95.4 | 29.5 | 131.1 | 36.8 | 163.8 | 0.141 | 0.21 |
| Eagle Red 90 | 4999315 |  | 15 | 5.91 | 150 | 59.1 | 262.9 | 85.2 | 378.8 | 107.2 | 476.8 | 125.4 | 557.9 | 0.144 | 0.214 |
| Eagle Beige 95 | L04BE9515M |  | 15 | 5.91 | 150 | 47.8 | 212.5 | 67.7 | 301.2 | 84.6 | 376.2 | 98.9 | 440 | 0.146 | 0.217 |
| Eagle White 40D | L04BY4015 |  | 15 | 7.09 | 180 | 46.8 | 208.1 | 71.9 | 319.9 | 94.3 | 419.6 | 113.6 | 505.4 | 0.139 | 0.207 |
| Eagle Blue 55D | L04BY5515 |  | 15 | 7.68 | 195 | 88.3 | 392.9 | 135.9 | 604.6 | 176.7 | 785.8 | 209.3 | 931 | 0.142 | 0.212 |
| Eagle Blue 80 MD | 4941107 | 5/8 |  | 4.38 | 111 | 8.4 | 37.5 | 13.1 | 58.2 | 17.4 | 77.6 | 21.7 | 96.4 | 0.149 | 0.222 |
| Eagle Orange 85 | 1032020 | 5/8 |  | 5 | 127 | 12.1 | 53.9 | 18.7 | 83.1 | 24.9 | 110.8 | 30.7 | 136.5 | 0.16 | 0.238 |
| Eagle Clear 85 | 4908030 | 5/8 |  | 5 | 127 | 12.1 | 53.9 | 18.7 | 83.1 | 24.9 | 110.8 | 30.7 | 136.5 | 0.16 | 0.238 |
| Eagle Clear 95 | 4907030 | $5 / 8$ |  | 6.25 | 159 | 22.7 | 100.9 | 33.7 | 149.8 | 43.2 | 192.3 | 51.4 | 228.7 | 0.164 | 0.243 |
| Eagle Clear 85 QC | 4934030 | . $625 \times .273^{\dagger}$ |  | 5 | 127 | 5 | 22.1 | 7.7 | 34.2 | 10.3 | 45.9 | 12.7 | 56.6 | 0.129 | 0.192 |
| Eagle Yellow 85 QC | 4934020 | . $625 \times .273^{\dagger}$ |  | 5 | 127 | 5 | 22.1 | 7.7 | 34.2 | 10.3 | 45.9 | 12.7 | 56.6 | 0.129 | 0.192 |
| Eagle Clear 85 QC | L04QC8516M |  | $16 \times 6.8{ }^{\dagger}$ | 5.04 | 128 | 5.1 | 22.7 | 7.9 | 35.2 | 10.6 | 47.2 | 13.1 | 58.2 | 0.133 | 0.198 |
| Eagle Red 85 QC | L04QR8516M |  | $16 \times 6.8{ }^{\dagger}$ | 5.04 | 128 | 5.1 | 22.7 | 7.9 | 35.2 | 10.6 | 47.2 | 13.1 | 58.2 | 0.133 | 0.198 |
| QC Connectors | 4935030 | 15/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| SureConnect Connectors | 4935033 | 5/pack |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED | PartNumber* | $\begin{gathered} \text { Dimensions } \varnothing \\ (\mathrm{in}) \\ (\mathrm{mm}) \end{gathered}$ |  | $\underset{(\text { in })}{\substack{\text { Minimum Pulley ø } \\(\mathrm{mm})}}$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| Material and Color |  |  |  | ( lbs ) | (N) | (lbs) | (N) | $(\mathrm{lbs})^{3}$ | (N) | (lbs) | (N) | lbs/it | kg/m |
| Eagle Orange 85 | L04OG8515MR |  | 15 |  |  | 5.91 | 150 | 4.5 | 19.9 | 15.5 | 68.9 | 30.2 | 134.3 | 43.3 | 192.8 | 0.142 | 0.212 |
| Eagle Green 89 | L04G8915MRS |  | 15 | 5.91 | 150 | 15 | 66.5 | 44.9 | 199.9 | 92 | 409.3 | 141.9 | 631.2 | 0.141 | 0.21 |
| Eagle Green 89 Textured | 4940054 |  | 15 | 5.91 | 150 | 20.6 | 91.5 | 61.8 | 274.8 | 126.5 | 562.8 | 195.1 | 867.9 | 0.141 | 0.21 |
| Eagle Beige 95 | L04BE9515R |  | 15 | 7.09 | 180 | 13.5 | 60.1 | 24.7 | 109.9 | 36.5 | 162.4 | 47.8 | 212.6 | 0.146 | 0.217 |
| Eagle Hyfen 85 | 5218030 | 5/8 |  | 6.88 | 175 | 16.7 | 74.3 | 36.6 | 162.8 | 58 | 258 | 75.8 | 337.2 | 0.16 | 0.238 |

* Standard package length 100 ' $/ 30.5 \mathrm{~m}$
t $w$ (width) is the widest part of the belt. $h$ (height) is the tallest part of the belt, including the belting top surface.
Belt has a 1.156 " radius guide.

Dimensions are for reference only.
All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

18mm, 3/4" Round Cross Sections
Round Belting

| NON-REINFORCED | $\begin{gathered} \text { Part } \\ \text { Number* } \end{gathered}$ | $\underset{(\mathrm{in})}{\text { Dimensions } \boldsymbol{\varnothing}}(\mathrm{mm})$ |  | $\underset{(\mathrm{in})}{\boldsymbol{M i n i m u m ~ P u l l e y ~ \varnothing} \boldsymbol{~}} \underset{(\mathrm{mm})}{ }$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Color |  |  |  | 4\% | 6\% |  | 8\% |  | 10\% |  | lbs/ft | kg/m |
| Eagle ${ }^{\text {® }}$ Green 89 | L04G8918MS |  | 18 |  |  | 6.38 | 162 | 25.9 | 115.2 | 42.5 | 189.2 | 58.4 | 259.9 | 73 | 324.6 | 0.203 | 0.303 |
| Eagle Green 89 Textured | 4940091 |  | 18 | 6.38 | 162 | 18.8 | 83.7 | 30.9 | 137.5 | 42.4 | 188.8 | 53 | 235.9 | 0.203 | 0.303 |
| Eagle Green 89 T SureConnect | 4934144 |  | 18 | 6.38 | 162 | 18.8 | 83.7 | 30.9 | 137.5 | 42.4 | 188.8 | 53 | 235.9 | 0.203 | 0.303 |
| Eagle White 40D | L04BY4018 |  | 18 | 8.5 | 216 | 67.4 | 299.7 | 103.6 | 460.7 | 135.8 | 604.2 | 163.6 | 727.8 | 0.2 | 0.298 |
| Eagle Blue 55D | L04BY5518 |  | 18 | 9.21 | 234 | 127.2 | 565.8 | 195.7 | 870.6 | 254.4 | 1131.6 | 301.4 | 1340.7 | 0.205 | 0.305 |
| Eagle Orange 85 | 1032024 | 3/4 |  | 6 | 152 | 17.5 | 77.7 | 26.9 | 119.6 | 35.9 | 159.6 | 44.2 | 196.6 | 0.23 | 0.342 |
| Eagle Orange 89 SureConnect | 4934148 | $3 / 4$ |  | 6 | 152 | 17.5 | 77.7 | 26.9 | 119.6 | 35.9 | 159.6 | 44.2 | 196.6 | 0.23 | 0.342 |
| Eagle Clear 85 | 4908033 | 3/4 |  | 6 | 152 | 17.5 | 77.7 | 26.9 | 119.6 | 35.9 | 159.6 | 44.2 | 196.6 | 0.23 | 0.342 |
| Eagle Clear 95 | 4907033 | 3/4 |  | 7.5 | 191 | 32.7 | 145.3 | 48.5 | 215.7 | 62.3 | 277 | 74 | 329.4 | 0.236 | 0.351 |
| SureConnect Connectors | 4935034 | 5/pack (Use for 18 mm and 3/4') |  |  |  |  |  |  |  |  |  |  |  |  |  |
| REINFORCED | PartNumber* | $\begin{gathered} \text { Dimensions } \varnothing \\ (\mathrm{in}) \end{gathered} \quad(\mathrm{mm})$ |  | Minimum Pulley $\varnothing$ <br> (in) (mm) |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| Material and Color |  |  |  | 1\% | 2\% |  | 3\% |  | 4\% |  | lbs/ft | kg/m |
| Eagle Green 89 Textured | 4940055 |  | 18 |  |  | 7.09 | 180 | 29.6 | 131.7 | 89 | 395.7 | 182.2 | 810.5 | 280.9 | 1249.7 | 0.203 | 0.303 |
| Eagle Orange 85 | 4940064 | $3 / 4$ |  | 7.5 | 191 | 7.2 | 32.1 | 25 | 111.1 | 48.7 | 216.6 | 69.9 | 311 | 0.23 | 0.342 |
| Eagle Hyfen 85 | 5218033 | 3/4 |  | 8.25 | 210 | 16.7 | 74.3 | 36.6 | 162.8 | 58 | 258 | 75.8 | 337.2 | 0.23 | 0.342 |

## 20mm Round Cross Section

## Round Belting

| NON-REINFORCED | Part Number* | Dimensions $\varnothing$ <br> (in) (mm) | $\underset{(\text { in) })}{\text { Minimum Pulley } \boldsymbol{\varnothing}} \mathbf{( \mathrm { mm } )}$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Cold |  |  |  |  |  |  |  |  |  |  |  |  | lbs/ft | kg/m |
| Eagle Green 89 | L04G8920MS | 20 | 7.09 | 180 | 32 | 142.3 | 52.5 | 233.5 | 72.1 | 320.8 | 90.1 | 400.8 | 0.251 | 0.374 |
| Eagle Green 89 Textured | 4940092 | 20 | 7.09 | 180 | 23.2 | 103.4 | 38.1 | 169.7 | 52.4 | 233.1 | 65.5 | 291.2 | 0.251 | 0.374 |
| Eagle White 40D | L04BY4020 | 20 | 9.45 | 240 | 83.2 | 370 | 127.9 | 568.7 | 167.7 | 745.9 | 202 | 898.6 | 0.247 | 0.368 |

[^5]| NON-REINFORCED | Cross Section | $\begin{gathered} \text { Part } \\ \text { Number* } \end{gathered}$ | $\underset{(\mathrm{in})}{\text { Dimensions } w \times{ }_{(\mathrm{mm})} \mathrm{h}^{\dagger}}$ |  | $\underset{(\mathrm{in})}{\text { Minimum Pulley § }} \underset{(\mathrm{mm})}{(1)}$ |  | Working Load @ Percent Tension |  |  |  |  |  |  |  | Weight |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Material and Color |  |  |  |  | $\text { (lbs) }{ }^{4 \%} \text { (N) }$ | $\text { (bbs) }{ }^{6 \%} \text { (N) }$ |  | $\text { (lbs) }{ }^{8 \%} \text { (N) }$ |  | 10\% |  | lbs/ft | kg/m |
| Eagle ${ }^{\text {® }}$ Orange 85 | . 055 " $\times .375$ " | 1032121 | . $055 \times .375$ |  |  |  | 0.44 | 11 | 0.6 | 2.6 | 0.9 | 3.9 | 1.1 | 5 | 1.4 | 6.1 | 0.011 | 0.016 |
| Eagle Orange 85 | .062 $\times$ - . $5^{\prime \prime}$ | 1032126 | . $062 \times .500$ |  | 0.5 | 13 | 0.9 | 3.9 | 1.3 | 5.8 | 1.7 | 7.6 | 2.1 | 9.2 | 0.016 | 0.024 |
| Eagle Orange 85 | . $062^{\prime \prime} \times .75^{\prime \prime}$ | 1032210 | . $062 \times .750$ |  | 0.5 | 13 | 2.3 | 10.1 | 3.4 | 15.1 | 4.4 | 19.7 | 5.4 | 23.9 | 0.042 | 0.062 |
| Eagle Orange 85 | . $062^{\prime \prime} \times 1.5^{\prime \prime}$ | 1032148 | . $062 \times 1.50$ |  | 0.5 | 13 | 2.6 | 11.6 | 3.9 | 17.4 | 5.1 | 22.7 | 6.2 | 27.6 | 0.048 | 0.072 |
| Eagle Orange 85 | . 062 " $\times 1.75$ " | 1032155 | . $062 \times 1.75$ |  | 0.5 | 13 | 3 | 13.5 | 4.6 | 20.3 | 6 | 26.5 | 7.2 | 32.2 | 0.056 | 0.084 |
| Eagle Orange 85 | . 062 " $\times 2$ " | 1032160 | . $062 \times 2.00$ |  | 0.5 | 13 | 3.5 | 15.5 | 5.2 | 23.2 | 6.8 | 30.3 | 8.3 | 36.8 | 0.064 | 0.096 |
| Eagle Orange 85 | . 062 " $\times 3^{\prime \prime}$ | 1032170 | . $062 \times 3.00$ |  | 0.5 | 13 | 5.2 | 23.2 | 7.8 | 34.8 | 10.2 | 45.5 | 12.4 | 55.2 | 0.097 | 0.144 |
| Eagle Orange 85 | . 078 " $\times .75$ " | 1032136 | . $075 \times .750$ |  | 0.62 | 16 | 1.6 | 7.3 | 2.4 | 10.9 | 3.2 | 14.2 | 3.9 | 17.3 | 0.03 | 0.045 |
| Eagle Orange 85 | . 090 " $\times 1$ " | 1032142 | . $090 \times 1.00$ |  | 0.72 | 18 | 2.5 | 11.2 | 3.8 | 16.8 | 4.9 | 21.9 | 6 | 26.6 | 0.047 | 0.069 |
| Eagle Orange 85 | . 090 " $\times 1.25^{\prime \prime}$ | 1032146 | . $090 \times 1.25$ |  | 0.72 | 18 | 3.1 | 14 | 4.7 | 21 | 6.2 | 27.4 | 7.5 | 33.3 | 0.058 | 0.087 |
| Eagle Orange 85 | . $0901 \times 1.5^{\prime \prime}$ | 1032151 | . $090 \times 1.50$ |  | 0.72 | 18 | 3.8 | 16.8 | 5.7 | 25.2 | 7.4 | 33 | 9 | 40 | 0.07 | 0.104 |
| Eagle Orange 85 | . 0901 " $2^{\prime \prime}$ | 1032163 | . $090 \times 2.00$ |  | 0.72 | 18 | 5 | 22.4 | 7.6 | 33.6 | 9.9 | 44 | 12 | 53.4 | 0.093 | 0.139 |
| Eagle Orange 85 | . 125 " $\times .625$ " | 1032133 | . $125 \times .625$ |  | 1 | 25 | 2.2 | 9.7 | 3.3 | 14.5 | 4.3 | 19 | 5.2 | 23 | 0.04 | 0.06 |
| Eagle Orange 85 | . 125 " $\times 1$ " | 1032143 | . $125 \times 1.00$ |  | 1 | 25 | 3.5 | 15.5 | 5.2 | 23.3 | 6.9 | 30.5 | 8.3 | 37 | 0.065 | 0.096 |
| Eagle Orange 85 | . 250 " $\times .625$ " | 1032134 | . $250 \times .625$ |  | 2 | 51 | 4.4 | 19.4 | 6.5 | 29 | 8.5 | 38 | 10.4 | 46.1 | 0.081 | 0.12 |

* Standard package length 100 ' / 30.5m
$w$ (width) is the widest part of the belt. $h$ (height) is the tallest part of the belt, including the belting top surface.
Dimensions are for reference only.
Belt has a . 156 " radius guide.


## Eagle ${ }^{\circledR}$ Blue-Green Driver Pad

- Manufactured to OEM specifications
- Always a consistent profile with ideal hole alignment
- Contains $100 \%$ virgin material, allowing maximum performance
- Always in stock, ready to go to you!


| Part Number | Package Length |
| :--- | :--- |
| 4912092 | $250^{\prime}$ |
| 4912096 | $500^{\prime}$ |

## Eagle ${ }^{\circledR}$ Taper Edge Bands

- Long lasting, minimal stretch replacement for PVC Bands on wallboard forming lines. Significantly increased life on lines exceeding 350'/min
- Fit and forget installation reduces labor and downtime costs
- Negligible band stretch - the same perfect impression day 1 and day 100
- Temperature resistance up to $180^{\circ} \mathrm{F}\left(82^{\circ} \mathrm{C}\right)$

| COLOR | Part Number |  | $\mathbf{A}^{\dagger}$ <br> inches <br> $(\mathrm{mm})$ |
| :--- | :---: | :---: | :---: |
|  | 4938280 BL | 4938280 BR | 0.085 <br> $(2.2)$ |
|  | 4938281 BL | 4938281 BR | 0.075 <br> $(1.9)$ |
| Green | 4938282 BL | 4938282 BR | 0.105 <br> $(2.7)$ |



| COLOR | Profile | Part Number | Dimensions <br> mm <br> (inches) |
| :---: | :---: | :---: | :---: |
| Natural | Square $^{\ddagger}$ | 4938286 | $1.4 \times 60$ <br> $(.06 \times 2.36)$ |

* As belt travels toward you
${ }^{\text {t }}$ Also available in A dimensions $.065^{\prime \prime}$ and $.070^{\prime \prime}$ ( 1.7 mm and 1.8 mm )
$\ddagger$ Non-stock product, minimum order quantity applies


## Taper Edge Band Welding Kit

- Thermal splicing for a tough, seamless, flexible joint that maintains a perfect indentation
- Full weld in 12 minutes
- No board scrap generated from joint



## Taper Edge Band Return Roller

- Prevents surface scoring due to Eagle Taper Edge Band rubbing against worn return support brackets
- Easy to install mounting bracket with hand knob for quick adjustment and release
- Solid polymer plain bearing allows low-friction rotation


| Profile | Part Number | Voltage | Plug |
| :--- | :---: | :---: | :---: |
| Blue | 5700301 | 115 v | US |
| Red | 5700304 | 115 v | US |
| Green | 5700305 | 115 v | US |
| Blue | 5700306 | 240 v | UK |
| Red | 5700307 | 240 v | UK |
| Green | 5700308 | 240 v | UK |
| Square | 5700309 | 240 v | UK |

Kit includes: Platen Assembly, Controller, Cutting Shears, Finger Splice Template, Instructional Disc

|  | Part Number |
| :--- | :---: |
| Bracket and Roller Assembly | DA0041 |
| Roller | FX0395 |

Roller dimensions:
2.375" diameter $\times 8$ " width
( 60.3 mm diameter $\times 203.2 \mathrm{~mm}$ width)


## WE SOLVE PROBLEMS

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## 


[^0]:    S - Suitable
    L - Limited Suitability
    U - Unsuitable

    Disclaimer: Fenner Drives accepts no responsibility nor makes any claims regarding suitability for a particular use or purpose.

[^1]:    * Standard package length $100^{\prime} / 30.5 \mathrm{~m}$
    $\dagger$ QC dimensions are shown O.D $\times$ I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)
    Dimensions are for reference only.
    All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

[^2]:    * Standard package length $100^{\prime}$ / 30.5m
    $\dagger$ QC dimensions are shown O.D $\times$ I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)
    $\ddagger$ Standard Can Cable package length 500' reel
    Dimensions are for reference only.
    All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

[^3]:    * Standard package length 100 ' 30.5 m
    $\dagger$ QC dimensions are shown O.D x I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)
    $\ddagger$ Standard Can Cable package length 500' reel
    Dimensions are for reference only.
    All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

[^4]:    * Standard package length $100^{\prime} / 30.5 \mathrm{~m}$
    $\dagger$ QC dimensions are shown O.D $\times$ I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)
    $\ddagger$ Standard Can Cable package length 500' reel
    Dimensions are for reference only.
    All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

[^5]:    * Standard package length 100 / 30.5m
    $\dagger$ QC dimensions are shown O.D x I.D. (O.D. is the outer diameter of the belt. I.D. is the inner diameter of the belt.)
    $\not \ddagger$ Standard Can Cable package length 500' reel
    Dimensions are for reference only.
    All listed items subject to a minimum order quantity. Consult factory for restrictions and availability.

